

# SECTION 12

## SEATS

### HIGH BACK BUCKET SEATS—CJ MODELS

#### General

The high back bucket seats may be interchanged for the standard bucket seats on all CJ Models. The high back bucket seats are constructed with polyurethane foam padding, covered in a heavy-duty woven vinyl fabric.

#### Installation

- (1) Remove bolts attaching seat cushion supports to floorpan.
- (2) Remove bucket seat assemblies from vehicle.
- (3) Remove bolts attaching seat cushion supports/slides to bucket seat frames.
- (4) Remove bucket seat assemblies.

**NOTE:** Obtain eight 5/16-inch lockwashers and hex nuts to secure high back bucket seats because seat frames are not equipped with weldnuts.

- (5) Position high back bucket seats on seat cushion supports/slides and attach with bolts, lockwashers and hex nuts. Tighten nuts to 15 foot-pounds (20 N•m) torque.
- (6) Position high back bucket seat assemblies in vehicle.
- (7) Install bolts attaching seat cushion supports to floorpan. Tighten bolts to 15 foot-pounds (20 N•m) torque.

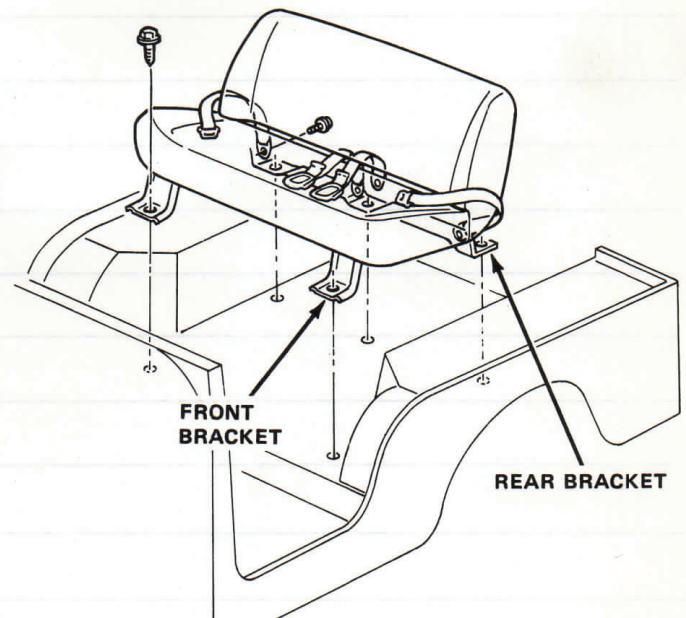
### REAR SEATS—CJ MODELS

#### General

The rear seats are constructed with polyurethane foam padding, covered in a heavy-duty vinyl fabric. The rear seat kits are equipped with the necessary seat belts.

#### Installation

- (1) Position front supports on seat frame and install attaching bolts.
- (2) Position rear support on seat frame and install attaching bolts.
- (3) Position seat belts on seat and rear support (fig. 13-1). Install seat belt attaching bolts using Torx Bit Tool J-25359-02. Tighten bolts to 25 to 35 foot-pounds (34 to 37 N•m) torque.
- (4) Remove plastic body plugs from floorpan.
- (5) Position rear seat assembly in vehicle and install attaching bolts.



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Figure 13-1 Rear Seat Installation