

## SPECIAL INFORMATION

The Engine Build Code Number, the Vehicle Identification Number and the information provided on the Trim Plate are often necessary when determining the proper replacement parts for your vehicle. For their location refer to the General Information Section found at the front of this catalog.

## NOTES



## TRANSFER CASE

18.010

GROUP NO. — DESCRIPTION — YEAR and MODEL	PAKS CODE	PRIMARY GROUP NO.	PER CAR	PART NO.	CODE
<b>18.001-1 TRANSFER CASE ASSEMBLY (Complete)</b>					
74/75 10 (V8-Used With 3.07 Ratio Only) .....			1	812 4453	
74/75 10-20-40 (Used With 4.09 And Down-Except 3.07 Ratio) .....			1	991 736	
76 10-25-40 (Used With 3.73 And Down) .....			1	812 4453	
76 10-25-40 (Used With 4.09 Ratio) .....			1	991 736	
74/75 20-40 (Used With 4.27 Ratio And Up) .....			1	991 737	
76 26-46 (Used With 4.88 Ratio) .....			1	991 737	
74/75 80 (Used With 3.73 Ratio) .....			1	812 1811	
74/75 80 (Used With 4.27 Ratio) .....			1	812 1812	
76 80-90 (Used With 3.54 And 4.09 Ratio) .....			1	812 6943	
<b>18.001-2 ATTACHING PARTS, Transfer Case To Transmission</b>					
BOLT, Hexagon ..... 74/ (1" Long) .....			AR	535 0659	
BOLT, Hexagon ..... 74/ (Zinc Plated) ... (1-1/8" Long) .....	17.038		AR	G180123	
BOLT, Hexagon ..... 76 (Nylok) ... (1-1/8" Long) .....	5.052		3	998 597	
BOLT, Hexagon ..... 74/ (1-1/4" Long) .....	17.038		AR	G180124	
BOLT, Hexagon ..... 74/75 (1-3/8" Long) .....	5.165		1	535 0658	
BOLT, Hexagon ..... 74/ (1-1/2" Long) .....	17.038		1	G120677	
WASHER, Lock ..... 74/ .....	8.186		AR	649 704	
NUT, Hexagon ..... 74/ ... (Incl. Lockwasher) .....	17.412		AR	G271193	
NUT, Jam ..... 74/ .....	17.410		AR	G124925	
<b>18.001-3 GASKET, Transfer Case To Transmission (LQT)</b>					
74/75 W4ST .....	6.053		1	936 615	
74/75 (WHT)(W3ST) .....	6.053		1	937 974	
76 10-25-40 (W3ST) .....	6.053		1	937 974	
76 10-25-40 (W4ST) .....	6.053		1	936 615	
76 80-90 (WMT) .....	6.053		1	936 615	
<b>18.001-4 PLUG, Transfer Case Taper</b>					
74/ W4ST .....			1	913 145	
<b>18.001-5 DECAL, Transfer Case Shifting</b>					
74/ .....			1	940 823	
<b>18.001-6 STUD, Transfer Case To Transmission</b>					
74/ W4ST .....			1	913 146	
<b>18.002-1 GASKET AND SEAL SET, Transfer Case</b>					
74/ .....	188		1	812 4624	
<b>18.010-1 CASE, Transfer</b>					
74/75 .....			1	812 4657	
76 10-20-40 .....			1	812 4657	
76 80-90 .....			1	812 7045	
<b>18.010-2 BREATHER, Transfer Case</b>					
74/ .....	18.340		1	A 934	
<b>18.010-3 PLUG, Transfer Case Filler</b>					
74/ .....	17.512		1	G444831	
<b>18.010-4 PLUG, Transfer Case Drain</b>					
74/ .....	17.512		1	G444831	
<b>18.010-5 COVER, Transfer Case Bottom</b>					
74/ .....			1	A 953	
<b>18.010-6 ATTACHING PARTS, Cover To Case</b>					
BOLT, Hexagon ..... 74/ .....			10	937 298	
<b>18.010-7 GASKET, Transfer Case Bottom Cover</b>					
74/ .....			1	A 954	

## 18.015

## TRANSFER CASE

18.015-1	<b>CAP, Transfer Case Output Shaft Bearing (Front)</b>			
	74/ 10-20-40 .....	1		942 784
	74/ 80-90 .....	1		999 670
18.015-2	<b>ATTACHING PARTS, Front Bearing Cap To Case</b>			
	BOLT, Hexagon ..... 74/ .....	5		937 304
18.015-3	<b>GASKET, Transfer Case Front Bearing Cap</b>			
	74/ .....	1		A 957
18.015-4	<b>OIL SEAL, Transfer Case Front Bearing Cap</b>			
	74/ .....	1		812 3077
18.025-1	<b>SHAFT, Transfer Case Output Front</b>			
	74/ (Stamped 18-362-43) .....	1		999 853
18.025-3	<b>SEAL, Transfer Case Front Output Shaft Oil</b>			
	74/ .....	1		933 726
18.025-4	<b>CONE AND ROLLER, Transfer Case Front Output Shaft</b>			
	74/ (Timken No. 14116) .....	2		942 113
18.025-5	<b>CUP, Transfer Case Front Output Shaft Cone And Roller</b>			
	74/ .....	2		52 883
18.025-6	<b>SPACER, Transfer Case Front Output Shaft</b>			
	74/ .....	1		942 112
18.028-1	<b>CAP, Transfer Case Front Output Shaft Rear Bearing (Cover Plate)</b>			
	74/ .....	1		933 721
18.028-2	<b>ATTACHING PARTS, Cap To Transfer Case</b>			
	BOLT, Hexagon ..... 74/ .....	18.080	4	937 303
18.028-3	<b>SHIM, Transfer Case Front Output Shaft Rear Bearing Cap</b>			
	74/ (.003 Thick) .....	18.080	AR	A 982
	74/ (.010 Thick) .....	18.080	AR	A 983
	74/ (.031 Thick) .....		AR	A 984
18.028-4	<b>SHIM SET, Transfer Case Front Output Shaft Rear Bearing Cap</b>			
	74/ .....	18.080	1	A 6753
18.030-1	<b>GEAR, Transfer Case Front Output Shaft Sliding</b>			
	74/ (31 Teeth) .....	1		933 735
18.035-1	<b>GEAR, Transfer Case Front Output Shaft</b>			
	74/ (26 Teeth-Stamped 18-8-44) .....	1		946 784
18.035-2	<b>WASHER, Transfer Case Front Output Shaft Gear Thrust</b>			
	74/ (.176 Thick) .....	1		942 111
18.050-1	<b>GEAR, Transfer Case Intermediate</b>			
	74/ (34 Teeth-Stamped 18-5-16) .....	1		946 786
18.050-2	<b>SHAFT, Transfer Case Intermediate Gear</b>			
	74/ .....	1		942 115
18.050-3	<b>BEARING, Transfer Case Intermediate Gear Shaft Needle</b>			
	74/ .....	48		809 294
18.050-4	<b>SPACER, Transfer Case Intermediate Gear Shaft Bearing</b>			
	74/ .....	3		809 295

## TRANSFER CASE

18.095

<b>18.050-5</b>	<b>WASHER, Transfer Case Intermediate Gear Shaft Thrust</b>			
	74/75 10 (258-W3ST) .....	2	812	1813
	76 10-25-40 (Used With 4.09 Ratio) .....	2	812	1813
	74/ 80-90 .....	2	812	1813
<b>18.050-6</b>	<b>SEAL, Transfer Case Intermediate Gear Shaft ("O" Ring)</b>			
	74/ .....	1	942	114
<b>18.050-7</b>	<b>PLATE, Transfer Case Intermediate Gear Shaft Lock</b>			
	74/ .....	1	A	1001
<b>18.050-8</b>	<b>ATTACHING PARTS, Plate To Case</b>			
	BOLT, Hexagon ..... 74/ .....	1	942	185
<b>18.060-1</b>	<b>SHAFT, Transfer Case Output (Rear)</b>			
	74/ (Stamped 18-362-33) .....	1	948	963
<b>18.065-1</b>	<b>GEAR, Transfer Case Rear Output Shaft Sliding</b>			
	74/ (Stamped 18-8-26) .....	1	933	742
<b>18.070-1</b>	<b>GEAR, Transfer Case Mainshaft</b>			
	74/75 (Stamped 18-8-46)(T15A)(W4ST) .....	1	946	574
	74/75 (Stamped 18-8-49)(T14A) .....	1	947	339
	76 (Stamped ) .....	1	535	4506
	76 (Stamped 18-8-46) .....	1	946	574
	74/75 (Stamped 18-8-43)(WH) .....	1	946	785
<b>18.080-1</b>	<b>CAP, Transfer Case Rear Bearing</b>			
	74/ ..... 82 .....	1	992	082
<b>18.080-2</b>	<b>ATTACHING PARTS, Cap To Case</b>			
	BOLT, Hexagon ..... 74/ (7/8" Long) .....	4	937	303
	BOLT, Hexagon ..... 74/ (1-3/4" Long) .....	1	937	305
<b>18.080-3</b>	<b>BUSHING, Transfer Case Rear Bushing Cap (For Speedometer Driven Gear)</b>			
	74/ .....	1	A	985
<b>18.080-4</b>	<b>GASKET, Transfer Case Rear Bearing Cap</b>			
	74/ ..... 18.305 .....	1	A	7361
<b>18.080-5</b>	<b>OIL SEAL, Transfer Case Rear Bearing Cap</b>			
	74/ ..... 18.015 .....	1	812	3077
<b>18.080-8</b>	<b>SHIM SET, Transfer Case Rear Output Shaft Bearing</b>			
	74/ ..... 146 .....	1	933	743
<b>18.085-1</b>	<b>CONE AND ROLLER, Transfer Case Rear Bearing Cap (Rear)</b>			
	74/ (Timken No. 15117) .....	1	933	737
<b>18.085-2</b>	<b>CUP, Transfer Case Rear Bearing Cap Cone And Roller (Rear)</b>			
	74 ..... (Use 312 4570) .....	1	803	054
	75/ ..... 8.294 .....	1	312	4570
<b>18.088-1</b>	<b>CONE AND ROLLER, Transfer Case Rear Bearing Cap (Front)</b>			
	74/ (Timken No. 25877) .....	8.300	1	52 799
<b>18.088-2</b>	<b>CUP, Transfer Case Rear Bearing Cap Cone And Roller (Front)</b>			
	74/ ..... 8.302 .....	1	52	800
<b>18.095-1</b>	<b>FORK, Transfer Case Shift</b>			
	74/ (Front Wheel Drive) .....	1	A	959
	74/ (Rear Wheel Drive) .....	1	933	727
<b>18.095-2</b>	<b>SCREW, Transfer Case Shift Fork To Rod Set</b>			
	74/ .....	2	935	727

## 18.100

## TRANSFER CASE

<b>18.100-1</b>	<b>ROD, Transfer Case Shift</b>			
74/	(Front Wheel) 10-20-40 .....	1	940	163
74/	(Front Wheel) 80-90 .....	1	934	393
74/	(Rear Wheel) 10-20-40 .....	1	940	162
74/	(Rear Wheel) 80-90 .....	1	934	399
<b>18.100-2</b>	<b>INTERLOCK, Transfer Case Shift Rod</b>			
74/	.....	AR	A	965
<b>18.100-3</b>	<b>PLUG, Transfer Case Shift Rod Interlock</b>			
74/	.....	AR		933 729
<b>18.100-4</b>	<b>SEAL, Transfer Case Shift Rod Oil</b>			
74/	.....	2	A	974
<b>18.100-5</b>	<b>COVER, Transfer Case Shift Rod (Thimble)</b>			
74/	.....	2		934 281
<b>18.100-6</b>	<b>BALL, Transfer Case Shift Rod Poppet</b>			
74/	.....	17.018	2	G453593
<b>18.100-7</b>	<b>SPRING, Transfer Case Shift Rod Poppet</b>			
74/	.....	2		939 001
<b>18.110-1</b>	<b>YOKE ASSEMBLY, Transfer Case To Universal Joint (Front)</b>			
74/	(1. 255" I. D. -Bolt Holes 1. 407" Apart-3-1/32" Long) .....	113	1	933 734
74/	(1. 1255" I. D. -Bolt Holes 1. 501" Apart-3" Long) .....	113	1	994 524
<b>18.110-2</b>	<b>WASHER, Transfer Case Front Yoke To Shaft</b>			
74/	.....	1	A	1028
<b>18.110-3</b>	<b>NUT, Transfer Case Front Yoke To Shaft</b>			
74/	.....	9.380	1	801 367
<b>18.115-1</b>	<b>YOKE ASSEMBLY, Transfer Case To Universal Joint (Rear)</b>			
74/	WMT...(Incl. Dust Shield) .....	113	1	933 734
<b>18.115-2</b>	<b>WASHER, Transfer Case Rear Yoke To Shaft</b>			
74/	.....	18.110	1	A 1028
<b>18.115-3</b>	<b>NUT, Transfer Case Rear Yoke To Shaft</b>			
74/	.....	9.380	1	801 367
<b>18.115-4</b>	<b>FLANGE, Transfer Case Universal Joint End (Rear)</b>			
74/	(2-5/8" Long)...(Incl. Dust Shield) .....		1	940 471
<b>18.125-1</b>	<b>LEVER, Transfer Case Shift</b>			
74/	10-20-40 (WMT) .....		1	535 1628
74	80...(Incl. Fitting And Bearings) .....		1	999 724
75	80...(Incl. Fitting And Bearings) .....		1	535 4764
76	80-90 (WMT) ...(Incl. Fitting And Bearings) .....		1	535 3260
<b>18.125-3</b>	<b>BUSHING, Transfer Case Shift Lever</b>			
74/	80-90 (WMT) .....		2	999 650
<b>18.125-8</b>	<b>FITTING, Transfer Case Shift Lever Lubricating</b>			
74/	80-90 .....	17.290	1	G271287

## TRANSFER CASE

18.152

<b>18.128-1 SEAL, Transfer Case Shift Lever (Boot)</b>				
74/	10-20-40.....	.....	1	545 4849
74/75	80.....	.....	1	986 495
76	80-90.....	.....	1	535 3263
<b>18.128-6 GASKET, Transfer Case Shift Lever (Incl. Retainer)</b>				
74/	(Black) 10-20-40.....	.....	1	545 3779
74/	(Blue) 10-20-40.....	.....	1	545 5542
74	(Buff) 10-20-40.....	.....	1	545 3777
74	(Dark Green) 10-20-40.....	.....	1	545 3778
74/	(Light Green) 10-20-40.....	.....	1	545 5541
74/	(Tan) 10-20-40.....	.....	1	545 5543
<b>18.128-7 RETAINER, Transfer Case Shift Lever Seal</b>				
74/75	80.....	.....	1	986 496
76	80-90.....	.....	1	535 3264
<b>18.128-8 ATTACHING PARTS, Retainer To Floor Pan</b>				
SCREW, Tapping.....	74 10-20-40.....	17.660	5	G9426366
SCREW, Tapping.....	74/75 80.....	17.660	6	G161895
SCREW, Tapping.....	76 80-90.....	.....	3	400 3088
FASTENER (Plastic)...	74/ 10-20-40.....	.....	5	400 4919
WASHER, Plain.....	74 10-20-40.....	17.814	5	G131014
<b>18.130-1 KNOB, Transfer Case Shift Lever</b>				
74/	10-20-40 (WMT).....	.....	1	946 857
74/75	80.....	.....	1	999 964
76	80-90 (WMT).....	.....	1	535 5941
<b>18.130-2 NUT, Transfer Case Shift Lever Knob</b>				
74/	10-20-40.....	.....	1	941 076
74/	80-90.....	17.410	1	G124925
<b>18.150-1 CASE, Transfer Case Shift Lever Control</b>				
74/	10-20-40.....	69.....	1	943 512
<b>18.150-2 BEARING, Transfer Case Shift Lever Control Case Shift Rod</b>				
74/	10-20-40.....	.....	4	940 208
<b>18.152-1 RETAINER AND PIN, Transfer Case Shift Lever (Fulcrum Ball)</b>				
74/	10-20-40.....	.....	1	940 676
<b>18.152-2 ATTACHING PARTS, Retainer And Pin To Control Case</b>				
SCREW, Cap.....	74/ 10-20-40.....	.....	4	940 694
WASHER, Lock.....	74/ 10-20-40.....	17.820	4	G120380
<b>18.152-3 RETAINER, Transfer Case Shift Control Retainer And Pin (Shim)</b>				
74/	10-20-40.....	.....	AR	940 914
<b>18.152-4 COVER, Transfer Case Shift Lever Control Case Dust</b>				
74/	10-20-40.....	.....	1	940 738
<b>18.152-5 COVER, Transfer Case Shift Lever Control Case Bottom (Incl. Fitting)</b>				
74/	10-20-40.....	91.....	1	998 552
<b>18.152-6 ATTACHING PARTS, Bottom Cover To Control Case</b>				
BOLT, Hexagon.....	74/ 10-20-40... (1/2" Lona).....	17.038	4	G123316
WASHER, Lock.....	74/ 10-20-40.....	17.820	4	G120380
<b>18.152-7 GASKET, Transfer Case Shift Lever Control Case Bottom Cover</b>				
74/	10-20-40.....	.....	1	940 223
<b>18.152-8 FITTING, Transfer Case Shift Lever Control Case Bottom Cover Grease</b>				
74/	10-20-40.....	17.290	1	G271287

18.160

TRANSFER CASE

<b>18.160-1</b>	<b>ROD, Transfer Case Shift Control (4WD And Neutral)</b>			
74/	10-20-40 (Used With Flat Type Link).....	1	947	654
74/	10-20-40 (Used With Rod Type Link).....	1	940	209
<b>18.160-2</b>	<b>PAWL, Transfer Case Shift Control Rod (4WD And Neutral)</b>			
74/	10-20-40.....	1	940	903
<b>18.160-3</b>	<b>SCREW, Transfer Case Shift Control Rod Pawl Set</b>			
74/	10-20-40.....	1	940	239
<b>18.165-1</b>	<b>ROD, Transfer Case Shift Control (Direct And Low Range)</b>			
74/	10-20-40 (Used With Flat Type Link).....	1	947	655
74/	10-20-40 (Used With Rod Type Link).....	1	944	945
<b>18.165-2</b>	<b>SPRING, Transfer Case Shift Control Rod Torsion (Direct And Low Range)</b>			
74/	10-20-40.....	1	535	1990
<b>18.165-3</b>	<b>ROD, Transfer Case Shift Control Rod Torsion Spring Retaining</b>			
74/	10-20-40.....	1	943	513
<b>18.165-4</b>	<b>ATTACHING PARTS, Rod To Control Case</b>			
	CLIP, Push On..... 74/ 10-20-40.....	2	940	565
<b>18.165-5</b>	<b>ROD KIT, Transfer Case Shift Control (Direct And Low Range)</b>			
74/	10-20-40.....	1	945	447
<b>18.167-1</b>	<b>SPRING, Transfer Case Shift Control Case Antirattle</b>			
74/	10-20-40.....	1	947	097
<b>18.170-1</b>	<b>LINK, Transfer Case Shift Control Rod</b>			
74	(Length Between Center Of Holes Is 23/32")...25-40.....	2	948	159
74	(Length Between Center Of Holes Is 2")...26-46.....	2	948	203
74/75	(Length Between Center Of Holes Is 5-3/4")...10-20-40.....	2	940	310
74	(Length Between Center Of Holes Is 6-3/32")...10-25-40.....	2	535	2158
74	(Length Between Center Of Holes Is 10-13/16")...10-25-45.....	2	535	2157
75	(Length Between Center Of Holes Is 23/32")...10-25-40.....	2	948	159
76	10-25-45 (Six-W3ST).....	2	948	203
76	10-20-40 (W4ST).....	2	940	310
76	16-17-25-40 (V8-W3ST).....	2	948	159
<b>18.170-2</b>	<b>ATTACHING PARTS, Link To Shift Rod</b>			
	PIN, Clevis..... 74/ 10-20-40.....	17.474	4	G138083
	PIN, Cotter..... 74/ 10-20-40.....	17.460	4	G112726
<b>18.175-1</b>	<b>TUBE, Transfer Case To Shift Control Case Support</b>			
74/75	10-25-40...(6-13/32" Long).....	1	948	158
76	10-25-45 (258-W3ST).....	1	948	219
76	16-17-25-40 (360-W3ST).....	1	948	158
76	10-20-40 (W4ST).....	1	940	274
74	10-25-40...(11-25/32" Long).....	1	535	2160
74/75	10-20-40...(11-1/2" Long).....	1	940	274
74	10-25-45...(16-3/8" Long).....	1	535	2161
74	26-46...(7-21/32" Long).....	1	948	219
<b>18.175-2</b>	<b>ATTACHING PARTS, Support Tube To Transfer And Control Case</b>			
	SCREW, Lock..... 74/.....	AR	940	271
<b>18.180-1</b>	<b>LEVER, Transfer Case Shifting</b>			
74/	80-90.....	1	535	2966
<b>18.180-2</b>	<b>ATTACHING PARTS, Shifting Lever To Support</b>			
	WASHER, Plain..... 74/75 80.....	17.814	1	G120394
	NUT, Hexagon..... 74/75 80.....	17.416	1	G9412349
<b>18.180-3</b>	<b>ATTACHING PARTS, Shifting Lever To Connecting Rod</b>			
	NUT, Hexagon..... 74/75 80.....	17.416	1	G9412349



**TRANSFER CASE**

**18.190**

<b>18.180-4</b>	<b>BUSHING, Transfer Case Shifting Lever</b>				
	74/ 80-90.....	.....	2	999 656	
<b>18.180-5</b>	<b>FITTING, Transfer Case Shifting Lever Lubricating</b>				
	74/ 80-90.....	17.290	1	G271287	
<b>18.180-6</b>	<b>SUPPORT, Transfer Case Shift Lever</b>				
	74/75 80 (W3ST) .....	.....	1	535 2969	
	76 80-90 (W3ST) .....	.....	1	535 5438	
	74/75 83 (W4ST) .....	.....	1	535 2970	
	76 83-90 (W4ST) .....	.....	1	535 5439	
<b>18.180-7</b>	<b>ATTACHING PARTS, Support To Shift Lever</b>				
	BOLT, Hexagon ..... 74/ 80-90.....	17.038	1	G181651	
	SPACER .....	.....	1	999 651	
	WASHER, Lock..... 74/ 80-90.....	17.822	1	G138489	
<b>18.180-8</b>	<b>ROD, Transfer Case Shift Lever To Shifting Lever Connecting</b>				
	74/75 80.....	.....	1	999 652	
	76 80-90.....	.....	1	535 5779	
<b>18.180-9</b>	<b>ATTACHING PARTS, Connecting Rod To Shift Lever</b>				
	WASHER, Plain..... 74/ 80-90.....	17.814	AR	G120394	
	NUT, Hexagon..... 74/ 80-90.....	17.416	AR	G9412349	
<b>18.180-10</b>	<b>LINK, Transfer Case Shifting Lever To Transfer Case</b>				
	74/75 80 (W3ST) .....	.....	1	999 658	
	76 80-90 (W3ST) .....	.....	1	535 5435	
	74/ 83-90 (W4ST) .....	.....	1	999 659	
<b>18.180-11</b>	<b>ATTACHING PARTS, Shifting Link To Shifting Lever</b>				
	PIN, Cotter ..... 74/ 80-90 (WMT).....	17.460	1	G119117	
	WASHER, Plain..... 74/ 80-90 (WMT).....	17.814	1	G120394	
<b>18.182-1</b>	<b>LINK, Transfer Case Shifting Lever</b>				
	74/ (Has 2 Holes For Clevis Pin) 80-90 .....	18.137	2	924 338	
	74/ (Has 3 Holes For Clevis Pin) 80-90 .....	18.140	2	929 796	
<b>18.182-2</b>	<b>ATTACHING PARTS, Links To Transfer Case Shift Rods</b>				
	PIN, Clevis ..... 74/ 80-90...(5/16" x 13/16") .....	18.137	2	339 043	
	PIN, Clevis ..... 74/ 80-90...(5/16" x 1-3/16") .....	18.182	2	G274592	
	PIN, Cotter ..... 74/ 80-90.....	17.460	4	G119117	
	WASHER, Plain..... 74/ 80-90.....	17.814	6	G120393	
	WASHER, Spring..... 74/ 80-90 .....	7.130	4	674 993	
<b>18.185-1</b>	<b>INSULATOR, Transfer Case</b>				
	74 16-17-25-45 (258-WHT) .....	.....	1	926 671	
<b>18.185-2</b>	<b>SNUBBER, Transfer Case Insulator</b>				
	74 16-17-25-45 (258-WHT) .....	.....	1	801 042	
<b>18.189-1</b>	<b>BRACKET, Transfer Case Support</b>				
	74 83 (Six-W4ST) .....	.....	1	942 717	
	75 83 (Six-W4ST) .....	.....	1	535 4332	
<b>18.190-1</b>	<b>BRACKET, Transfer Case Insulator Support ("L" Shape)</b>				
	74 83 (Six-W4ST) .....	.....	1	942 635	
	75 83 (Six-W4ST) .....	.....	1	535 4333	

18.190

TRANSFER CASE

<b>18.190-2</b>	<b>ATTACHING PARTS, Bracket To Transfer Case</b>					
	BOLT, Hexagon . . . . .	74	83 (Six-W4ST)... (5/16-24 x 2-3/4") . . .	17.038	1	G181623
	BOLT, Hexagon . . . . .	74	83 (Six-W4ST)... (7/16-14 x 2-3/4") . . .	17.038	1	G180159
	BOLT, Hexagon . . . . .	75	83 (Six-W4ST) . . . . .	17.038	2	G180145
	SCREW, Machine . . . . .	75	83 (Six-W4ST) . . . . .	17.629	2	G274195
	WASHER, Plain . . . . .	74	83 (Six-W4ST)... (1/32" I. D.) . . . . .	17.814	1	G120395
	WASHER, Plain . . . . .	74	83 (Six-W4ST)... (5/16" I. D.) . . . . .	17.814	1	G446363
	WASHER, Special . . . . .	74/75	83 (Six-W4ST) . . . . .		2	944 842
	WASHER, Lock . . . . .	74	83 (Six-W4ST)... (5/16" I. D.) . . . . .	17.820	1	G120214
	WASHER, Lock . . . . .	74	83 (Six-W4ST)... (7/16" I. D.) . . . . .	17.820	1	G120383
	WASHER, Lock . . . . .	75	83 (Six-W4ST) . . . . .	17.820	2	G120383
	NUT, Hexagon . . . . .	74	83 (Six-W4ST) . . . . .	17.406	1	G120368
	NUT, Lock . . . . .	75	83 (Six-W4ST) . . . . .	10.260	2	400 3909
<b>18.190-3</b>	<b>ATTACHING PARTS, Support Bracket Bolt To Insulator</b>					
	WASHER, Plain . . . . .	74	16-17-25-45 (258-WHT) . . . . .		1	940 164
	NUT, Lock . . . . .	74	16-17-25-45 (258-WHT) . . . . .		1	400 4311
<b>18.190-4</b>	<b>SPACER, Transfer Case Torque Snubber (Tubing)</b>					
	74	25-45 (258-WHT) . . . . .			1	940 161
<b>18.190-5</b>	<b>SPACER, Transfer Case Support Bracket</b>					
	74	83 (Six-W4ST) . . . . .			1	931 375
<b>18.190-6</b>	<b>INSULATOR, Transfer Case Mounting</b>					
	74/75	83 (Six-W4ST) . . . . .			2	941 400
<b>18.190-7</b>	<b>SPACER, Transfer Case Mounting Insulator</b>					
	74/75	83 (Six-W4ST) . . . . .	18.187		1	941 401
<b>18.190-8</b>	<b>ATTACHING PARTS, Transfer Case Insulators And Spacer To Bracket</b>					
	BOLT, Hexagon . . . . .	74	83 (Six-W4ST) . . . . .	17.038	1	G124186
	BOLT, Hexagon . . . . .	75	83 (Six-W4ST) . . . . .	17.038	1	G181709
	WASHER, Plain . . . . .	74/75	83 (Six-W4ST) . . . . .	18.200	AR	941 399
	NUT, Lock . . . . .	74/75	83 (Six-W4ST) . . . . .		1	400 4311
<b>18.192-1</b>	<b>SHIELD, Transfer Case Torque Reaction Support</b>					
	74	16-17-25-45 (258-WHT) . . . . .			1	535 2797
<b>18.192-2</b>	<b>ATTACHING PARTS, Shield To Support</b>					
	BOLT, Hexagon . . . . .	74	16-17-25-45 (258-WHT) . . . . .	17.038	1	G181713
	WASHER, Plain . . . . .	74	16-17-25-45 (258-WHT) ... (1-1/16" O. D.) . . . . .	17.814	1	G120396
	WASHER, Plain . . . . .	74	16-17-25-45 (258-WHT) ... (1-1/2" O. D.) . . . . .	18.190	1	940 164
<b>18.193-1</b>	<b>ADAPTER, Transfer Case And Transmission Mount</b>					
	74	25-40 (V8-WHT-LQT) . . . . .			1	535 2366
<b>18.193-2</b>	<b>ATTACHING PARTS, Adapter To Transmission</b>					
	BOLT, Hexagon . . . . .	74	25-40 (V8-WHT-LQT)... (7/8" Long) . .	17.038	2	G180144
	BOLT, Hexagon . . . . .	74	25-40 (V8-WHT-LQT)... (1" Long) . . . .	17.038	2	G180122
	WASHER, Lock . . . . .	74	25-40 (V8-WHT-LQT)... (3/8" I. D.) . . .	17.820	2	G120382
	WASHER, Lock . . . . .	74	25-40 (V8-WHT-LQT)... (7/16" I. D.) . .	17.820	2	G120383
<b>18.196-1</b>	<b>BRACKET, Transfer Case And Transmission Support Plate Insulator</b>					
	75/	16-17-25-45 . . . . .			1	535 4595
	74	(Left) 16-17-25-45 (258-WHT-LQT) . . . . .			1	535 2731
	74	(Left) 25-45 (258-WHT-WQT) . . . . .			1	535 2731
	74	(Right) 16-17-25-45 (258-WHT-LQT) . . . . .			1	535 2732
	74	(Right) 25-45 (258-WHT-WQT) . . . . .			1	535 3057
<b>18.196-2</b>	<b>ATTACHING PARTS, Bracket To Plate And Crossmember</b>					
	SCREW, Machine . . . . .	74/	16-17-25-45 (258-WHT) ... (3/4" Long) . .	17.629	AR	G273773
	SCREW, Machine . . . . .	74/	16-17-25-45 (258-WHT) ... (1" Long) . . .	17.629	AR	G274195
	NUT, Lock . . . . .	74/	16-17-25-45 (258-WHT) . . . . .	10.260	AR	400 3909

# TRANSFER CASE

18.197

**18.197-1 INSULATOR, Transfer Case (Plate And Bracket)**

74/	10-25-45 (258-W3ST) ... (Less Stud) .....	1	137 0910
74/	10-25-40 (V8-W3ST)(V8-WHT) ... (Less Stud) .....	1	137 0910
74/	10-25-40 (360-W4ST)(401-W4ST) ... (Incl. Stud) .....	1	939 995
74	16-17-25-45 (258-WHT-LQT) ... (Incl. Stud) .....	1	939 995
74	16-17-25-45 (258-WHT-LQT) ... (Incl. Bracket And Plate) .....	1	941 634
75/	16-17-25-45 (258-WHT) .....	1	137 0910
74/	20-40 (258-W4ST) ... (Incl. Stud) .....	1	939 995
74	25-45 (258-WHT-WQT) .....	1	137 0910
74/	80-90 ... (Less Stud) .....	1	137 0910

**18.197-4 ATTACHING PARTS, Insulator To Transmission**

BOLT, Hexagon .....	74	16-17-25-45 (258-WHT) .....	17.626	2	G451976
WASHER, Special .....	74	16-17-25-45 (258-WHT) .....	7.125	2	805 942

**18.197-4a ATTACHING PARTS, Insulator To Transfer Case**

BOLT, Hexagon .....	74/	10-25-40 (V8-W4ST) .....	17.626	2	G451976
WASHER, Special .....	74/	10-25-40 (V8-W4ST) .....	7.125	2	805 942

**18.197-5 ATTACHING PARTS, Insulator To Crossmember**

STUD .....	74/	10-25-45 (258-W3ST) .....	2	948 622	
STUD .....	74/	10-25-40 (V8-W4ST) .....	2	940 184	
STUD .....	74/	10-25-40 (V8-W3ST)(V8-WHT) .....	2	948 622	
STUD .....	74	16-17 (258-WHT) .....	2	940 184	
STUD .....	75/	16-17-25-45 (258-WHT) .....	2	948 622	
STUD .....	74	25-45 (258-WHT-WQT) .....	2	948 622	
STUD .....	74/	20-40 (258-W4ST)(258-WHT-LQT) .....	2	940 184	
STUD .....	74/	80-90 .....	2	948 622	
WASHER, Plain .....	74/75	10-25-40 (V8-W4ST) .....	17.814	2	G120394
WASHER, Plain .....	76	10-25-40 (V8-WHT) .....	17.814	1	G120395
WASHER, Plain .....	76	16-17-25-45 (258-WHT) .....	17.	1	G120395
WASHER, Plain .....	76	16-17-25-40 (360-W3ST) .....	17.814	1	G120395
WASHER, Plain .....	76	20-40 (258-W4ST) .....	17.	2	G120394
WASHER, Lock .....	74/75	20-40 (258-W4ST) .....	17.820	2	G120382
WASHER, Lock .....	74	25-45 (258-WHT-LQT) .....	17.820	2	G120382
WASHER, Plain .....	74	25-45 (258-WHT-WQT) .....	17.814	2	G120395
NUT, Hexagon .....	74/75	20-40 (258-W4ST) .....	17.406	2	G120369
NUT, Hexagon .....	76	20-40 (258-W4ST) .....	8.001	2	994 925
NUT, Lock .....	74/75	10-25-45 (258-W3ST) .....	17.416	2	G9413215
NUT, Lock .....	74/	10-25-40 (V8-W3ST)(V8-WHT) .....	17.416	2	G9413215
NUT, Lock .....	74/75	10-25-40 (V8-W4ST) .....	8.001	2	994 925
NUT, Lock .....	75/	16-17-25-45 (258-WHT) .....	17.416	2	G9413215
NUT, Lock .....	74	16-17-25-45 (258-WHT-LQT) .....	10.488	2	400 3869
NUT, Lock .....	74	25-45 (258-WHT-WQT) .....	17.416	2	G9413215
NUT, Lock .....	74/	80-90 .....	17.416	2	G9413215

**18.200-1 BRACKET, Transfer Case Torque Reaction**

74/	10-25-45 (258-W3ST) .....	1	535 1781
74/	10-25-40 (V8-WHT) .....	1	535 1693
74/75	10-25-40 (360-W4ST)(401-W4ST) .....	1	998 648
76	10-20-40 (W4ST) .....	1	535 6198
74	16-17-25-45 (258-WHT-LQT) .....	1	535 2782
75	16-17-25-45 (258-WHT) .....	1	535 1693
76	16-17-25-45 (258-WHT) .....	1	535 5693
74/	16-17-25-40 (360-W3ST)(401-W3ST) .....	1	535 1781
74/75	20-40 (258-W4ST) .....	1	998 648
74	25-40 (V8-WHT-LQT) .....	1	998 648
74	25-45 (258-WHT-WQT) .....	1	535 1693
74	80 (Six-W3ST) .....	1	535 1782
75	80 (Six-W3ST) .....	1	535 4375
74/75	80 (V8) .....	1	535 1781
76	80-90 (W3ST) .....	1	535 1781
75	83 (Six-W4ST) .....	1	535 4377
74	83 (Six-W4ST) .....	1	535 1278
76	90 (WHT) .....	1	535 1693

18.200

TRANSFER CASE

18.200-2 ATTACHING PARTS, Bracket To Transfer Case Or Transmission

SCREW, Machine.....	74	16-17-25-45 (258-WHT).....	17.629	2	812 1353
SCREW, Machine.....	76	10-20-40 (W4ST).....	17.629	2	G274902
BOLT, Hexagon.....	74/	10-25-45 (258-W3ST).....	17.038	3	G180146
BOLT, Hexagon.....	74/75	10-25-40 (V8-W4ST)...(7/8" Lona)....	17.038	2	G180144
BOLT, Hexagon.....	74/	10-25-40 (V8-WHT)...(1" Lona).....	17.038	2	G180122
BOLT, Hexagon.....	74/	16-17-25-45 (258-WHT).....	17.038	2	G180122
BOLT, Hexagon.....	74/	16-17-25-40 (V8-W3ST)...(1-1/8" Lona)	17.038	3	G180146
BOLT, Hexagon.....	74/75	20-40 (258-W4ST).....	17.626	2	G451976
BOLT, Hexagon.....	76	20-40 (258-W4ST).....	17.	2	G273773
BOLT, Hexagon.....	74	25-40 (V8-WHT-LQT)...(7/8" Lona)....	17.038	2	G180144
BOLT, Hexagon.....	74/75	80 (Six-WMT)...(1-1/4" Lona).....	17.038	AR	G180147
BOLT, Hexagon.....	74/75	80 (V8)...(1" Lona).....	17.038	2	G180145
BOLT, Hexagon.....	74/75	80 (Six-W3ST)...(1-3/8" Lona).....	17.038	1	G180148
BOLT, Hexagon.....	76	83-90 (Six-W4ST).....	17.038	2	G180124
BOLT, Hexagon.....	76	90 (WHT).....	17.	1	G181635
BOLT, Hexagon.....	76	80-90 (W3ST).....	17.	AR	G180145
BOLT, Hexagon.....	76	90 (WHT).....	17.	2	G180122
WASHER, Lock.....	74/	10-25-45 (258-W3ST).....	17.820	3	G120383
WASHER, Lock.....	74/	10-25-40 (V8-WHT-WQT).....	17.820	2	G120382
WASHER, Lock.....	74/75	10-25-40 (V8-W4ST).....	17.820	2	G120383
WASHER, Lock.....	74	16-17 (258-WHT).....	17.820	2	G180382
WASHER, Lock.....	74/	16-17-25-40 (V8-W3ST).....	17.820	3	G120383
WASHER, Lock.....	75/	16-17-25-45 (258-WHT).....	17.820	2	G120382
WASHER, Lock.....	74	25-40 (V8-WHT-LQT).....	17.820	2	G120383
WASHER, Lock.....	74	25-45 (258-WHT-WQT).....	17.820	2	G180382
WASHER, Lock.....	74/75	80.....	17.820	2	G120383
WASHER, Lock.....	76	80-90 (W3ST).....	17.	AR	G120383
WASHER, Lock.....	76	83-90 (W4ST)(WHT).....	17.	2	G120382
WASHER, Special.....	74/75	20-40 (258-W4ST).....	7.125	2	805 942
NUT, Hexagon.....	74/	16-17-25-40 (V8-W3ST).....	17.406	1	G271501
NUT, Hexagon.....	76	16-17-25-45 (258-W3ST).....	17.	1	G271501

18.200-3 ATTACHING PARTS, Bracket To Crossmember

STUD.....	74/75	10-20-40.....		1	947 213
STUD.....	76	10-20-40-90.....		1	535 4923
INSULATOR.....	74/	10-20-40-90.....		2	945 266
WASHER, Plain.....	74/	10-20-40-90.....			
		... (13/32" I.D. x 1-5/8" O.D.) ...		1	945 269
WASHER, Plain.....	74/	10-20-40-90.....			
		... (33/64" I.D. x 1-5/8" O.D.) ...		AR	941 399
WASHER, Plain.....	74/	10-20-40-90.....			
		... (13/32" I.D. x 7/8" O.D.) ...	17.814	1	400 1104
NUT, Lock.....	74/	10-20-40-90.....	8.001	2	994 925

18.200-4 ATTACHING PARTS, Bracket To Insulator

BOLT, Hexagon.....	74	25-45 (258-WHT-WQT).....	17.038	1	G181635
BOLT, Hexagon.....	74/	10-25-40 (V8-WHT-WQT).....	17.038	1	G181635
BOLT, Hexagon.....	75/	16-17-25-45 (258-WHT).....	17.038	1	G181635
BOLT, Hexagon.....	74/75	80 (Six-W3ST).....	17.038	1	G180147
BOLT, Hexagon.....	74/75	80 (304-W3ST).....	17.038	1	G180145
BOLT, Hexagon.....	76	80-90 (W3ST).....	17.	AR	G180145
BOLT, Hexagon.....	76	90 (WHT).....	17.	1	G181635
WASHER, Lock.....	74/	80-90 (W3ST).....	17.820	1	G120383
NUT, Hexagon.....	74/	10-25-45 (258-W3ST).....	17.406	1	G271501
NUT, Lock.....	74/	10-25-40 (V8-WHT-WQT).....	8.001	1	994 925
NUT, Lock.....	75/	16-17-25-45 (258-WHT).....		1	999 925
NUT, Lock.....	74	25-45 (258-WHT-WQT).....	8.001	1	994 925
NUT, Lock.....	76	90 (WHT).....		1	994 925
NUT, Hexagon.....	74/	80-90 (W3ST).....	17.406	1	G271501

18.200-5 SPACER, Transfer Case And Transmission Torque Reaction Bracket

74/75	80 (LHD-Six-W3ST).....			1	535 1780
74	80 (RHD-Six-W3ST).....			1	999 235
74	83 (RHD-Six-W4ST).....			1	999 236
76	83-90 (LHD-Six-W4ST).....			1	999 236

18.200-6 PLATE, Torque Reaction

75	16-17-25-45 (258-WHT).....			1	535 4593
76	16-17-25-45 (258-WHT).....			1	535 5692
74	25-45 (258-WHT-WQT).....			1	535 3058

## TRANSFER CASE

18.215

<b>18.200-7</b>	<b>BRACKET, Transfer Case Torque Reaction Insulator Stud</b>				
	75/	16-17-25-45 (258-WHT) .....	.....	1	535 4594
	74	25-45 (258-WHT-WQT) .....	18.196	1	535 3057
<b>18.205-1</b>	<b>PLATE, Transfer Case And Transmission Support</b>				
	74	16-17-25-45 (258-WHT-LQT) .....	.....	1	535 2375
	75/	16-17-25-45 (258-WHT) .....	.....	1	535 4596
	74	25-45 (258-WHT-WQT) .....	.....	1	535 2729
<b>18.210-1</b>	<b>INSULATOR, Transfer Case And Transmission Torque Reaction (Round)</b>				
	76	10-20-40 (258) .....	.....	2	945 266
	74/	16-17-25-40 (360-W3ST) .....	18.200	2	945 266
	74/	10-25-40 (V8-W4ST)(V8-WHT) .....	18.200	2	945 266
	74/75	80 (W3ST) .....	18.200	2	945 266
	76	80-90 .....	.....	2	945 266
<b>18.210-2</b>	<b>ATTACHING PARTS, Insulator To Transfer Case Or Crossmember</b>				
	STUD.....	76 10-20-40 (258) .....	.....	1	535 4923
	STUD.....	74 10-25-40 (V8-W4ST)(V8-WHT) .....	18.200	1	947 213
	STUD.....	75/ 10-25-40 (V8-W4ST)(V8-WHT) .....	.....	1	535 4923
	STUD.....	74 16-17-25-40 (360-W3ST) .....	18.200	1	947 213
	STUD.....	75/ 16-17-25-40 (360-W3ST) .....	.....	1	535 4923
	STUD.....	74 80 (W3ST) .....	18.200	1	947 213
	STUD.....	76 80-90 (WMT) .....	.....	1	535 4923
	STUD.....	75 80 (W3ST) .....	.....	1	535 4923
	WASHER, Plain.....	76 10-20-40 (258)... (13/32" I.D.) .....	.....	1	945 269
	WASHER, Plain.....	76 10-25-45 (258-W3ST)... (17/32" I.D.) .....	.....	1	941 399
	WASHER, Plain.....	74/75 10-25-40 (V8-W3ST)(V8-WHT) ... (7/16" I.D.) .....	17.814	1	G120395
	WASHER, Plain.....	74/ 10-25-40 (V8-W4ST)(V8-WHT) ... (17/32" I.D.) .....	18.200	AR	941 399
	WASHER, Plain.....	74/ 10-25-40 (V8-W4ST)(V8-WHT) ... (13/32" I.D.) .....	18.200	AR	945 269
	WASHER, Plain.....	74/ 10-25-40 (V8-WHT-WQT) ... (13/32" I.D.) .....	17.814	1	400 1104
	WASHER, Plain.....	74/75 10-25-40 (V8-WHT-WQT) ... (7/16" I.D.) .....	17.814	1	G120395
	WASHER, Plain.....	76 10-25-40 (360-W4ST)... (13/32" I.D.) .....	.....	1	400 1104
	WASHER, Plain.....	76 16-17-25-45 (258-WHT)... (17/32" I.D.) .....	.....	1	941 399
	WASHER, Plain.....	74/ 16-17-25-40 (360-W3ST)... (13/32" I.D.) .....	18.200	1	945 269
	WASHER, Plain.....	74/ 16-17-25-40 (360-W3ST)... (17/32" I.D.) .....	18.200	1	941 399
	WASHER, Plain.....	74/ 16-17-25-40 (360-W3ST)... (13/16" I.D.) .....	17.814	2	G120394
	WASHER, Plain.....	76 20-40 (258-W4ST)... (17/32" I.D.) .....	.....	2	941 399
	WASHER, Plain.....	75/ 80-90... (13/32" I.D.) .....	18.200	1	945 269
	WASHER, Plain.....	76 80-90... (13/32" I.D.) .....	.....	AR	400 1104
	WASHER, Plain.....	75/ 80-90... (17/32" I.D.) .....	18.200	1	941 399
	WASHER, Plain.....	76 83-90 (W4ST)... (17/32" I.D.) .....	17.814	1	G120396
	WASHER, Plain.....	74 80 (W3ST)... (13/16" I.D.) .....	17.814	2	G120394
	WASHER, Plain.....	75 80... (13/16" I.D.) .....	17.814	2	G120394
	WASHER, Plain.....	74 80 (W3ST)... (17/32" I.D.) .....	18.200	1	941 399
	WASHER, Plain.....	74 80 (W3ST)... (13/32" I.D.) .....	18.200	1	945 269
	NUT, Lock.....	76 10-20-40 (258) .....	.....	2	994 925
	NUT, Lock.....	74/ 10-25-40 (V8-W4ST)(V8-WHT) .....	8.001	2	994 925
	NUT, Lock.....	74/ 16-17-25-40 (360-W3ST) .....	8.001	2	994 925
	NUT, Lock.....	74 80 (W3ST) .....	8.001	2	994 925
	NUT, Lock.....	75/ 80-90 .....	8.001	2	994 925
<b>18.210-5</b>	<b>PLATE, Transfer Case And Transmission Reinforcing (1" x 2.62")</b>				
	74	16-17-25-45 (258-WHT) .....	.....	AR	998 715
<b>18.215-1</b>	<b>BRACKET, Transfer Case And Transmission Mounting (Rear)</b>				
	74	83 (Six-W4ST) .....	.....	1	992 687
<b>18.215-2</b>	<b>ATTACHING PARTS, Bracket To Crossmember And Frame</b>				
	BOLT, Hexagon .....	74 83 (Six-W4ST)... (3/4" Lona) .....	17.038	1	G180120
	BOLT, Hexagon .....	74 83 (Six-W4ST)... (1" Lona) .....	17.038	2	G181637
	WASHER, Lock.....	74 83 (Six-W4ST) .....	17.820	3	G120382
	NUT, Hexagon.....	74 83 (Six-W4ST) .....	17.406	2	G120369

## 18.240

## TRANSFER CASE

<b>18.240-1</b>	<b>GEAR, Transmission Speedometer Drive (LQT)</b>				
	74/75 (4.09 Ratio And Down-Except 3.07 Ratio).....	6.440	1	931 381	
	74/ (4.27 Ratio And Up).....	6.640	1	910 086	
	74/75 (3.07 Ratio).....	6.240	1	535 2816	
	76 10-25-40 (4.09 Ratio).....		1	931 381	
	76 10-25-40 (3.07, 3.54 And 3.73 Ratio).....		1	535 2816	
	76 80-90 (3.54 And 4.09 Ratio).....		1	931 381	
<b>18.500-1</b>	<b>TRANSFER CASE ASSEMBLY (WQT)</b>				
	74/ 10-25-40-90.....		1	535 0735	
<b>18.500-2</b>	<b>ATTACHING PARTS, Transfer Case To Transmission</b>				
	BOLT, Hexagon ..... 74/ 10-25-40-90.....	17.038	4	G180148	
<b>18.500-3</b>	<b>GASKET, Transfer Case To Transmission (WQT)</b>				
	74/ 10-25-40-90.....	18.001	1	998 315	
<b>18.500-4</b>	<b>GASKET AND SEAL SET, Transfer Case (WQT)</b>				
	74/ 10-25-40-90..... 183		1	812 5030	
<b>18.500-5</b>	<b>LUBRICANT (WQT)</b>				
	74/ (8 Oz.) 10-25-40-90.....		1	812 3004	
<b>18.510-2</b>	<b>TRANSFER CASE AND PIN ASSEMBLY (WQT)</b>				
	74/ 10-25-40-90.....		1	812 2386	
<b>18.510-3</b>	<b>COVER, Transfer Case (WQT)</b>				
	74/ 10-25-40-90.....		1	812 2388	
<b>18.510-5</b>	<b>ATTACHING PARTS, Transfer Case To Transfer Case Cover</b>				
	BOLT, Hexagon ..... 74/ 10-25-40-90.....	18.510	7	G9419690	
	BOLT, Hexagon ..... 74/ 10-25-40-90.....	17.038	1	G179840	
<b>18.510-8</b>	<b>GASKET, Transfer Case To Transfer Case Cover (WQT)</b>				
	74/ 10-25-40-90.....		1	812 2389	
<b>18.510-10</b>	<b>PLUG, Transfer Case Drain (WQT)</b>				
	74/ 10-25-40-90.....	17.512	1	G444577	
<b>18.515-1</b>	<b>COVER, Power Takeoff Transfer Case Cover (WQT)</b>				
	74/ 10-25-40-90.....		1	812 2407	
<b>18.515-2</b>	<b>ATTACHING PARTS, Power Takeoff Cover To Transfer Case Cover</b>				
	BOLT, Hexagon ..... 74/ 10-25-40-90.....	17.038	1	G179838	
	BOLT, Hexagon ..... 74/ 10-25-40-90.....	17.038	2	G179847	
	BOLT, Hexagon ..... 74/ 10-25-40-90.....	17.038	2	G179814	
	WASHER..... 74/ 10-25-40-90.....	17.820	2	G120214	
<b>18.515-3</b>	<b>RING, Power Takeoff Cover To Transfer Case Cover Sealing (WQT)</b>				
	74/ 10-25-40-90.....		1	812 2406	
<b>18.515-6</b>	<b>PLUG, Transfer Case Cover Filler (WQT)</b>				
	74/ 10-25-40-90.....	17.512	1	G444592	
<b>18.515-9</b>	<b>PLUG, Transfer Case Cover Magnetic (WQT)</b>				
	74/ 10-25-40-90..... (Use 315 5923)		1	318 2340	
<b>18.515-10</b>	<b>TUBE, Transfer Case Oil (WQT)</b>				
	74/ 10-25-40-90.....	18.562	1	812 2405	
<b>18.515-11</b>	<b>PLUG, Transfer Case Cover Oil Tube (WQT)</b>				
	74/ 10-25-40-90.....	18.510	1	812 2997	
<b>18.520-1</b>	<b>SPROCKET, Drive (WQT)</b>				
	74/ 10-25-40-90.....		1	812 2400	

## TRANSFER CASE

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18.520-2	<b>HUB, Drive (WQT)</b> 74/ 10-25-40-90.....	1	812 2401
18.520-3	<b>SLEEVE, Drive (WQT)</b> 74/ 10-25-40-90.....	1	812 2403
18.520-5	<b>SNAP RING, Drive Sleeve To Drive Hub (WQT)</b> 74/ 10-25-40-90.....	1	812 2711
18.520-7	<b>BEARING, Drive Sprocket Front (WQT)</b> 74/ 10-25-40-90.....	1	812 2390
18.520-9	<b>SEAL, Transfer Case Oil (WQT)</b> 74/ (Inner) 10-25-40-90..... 74/ (Outer) 10-25-40-90.....	1 1	812 5199 812 2404
18.520-11	<b>WASHER, Thrust (WQT)</b> 74/ 10-25-40-90.....	1	812 2710
18.520-13	<b>BEARING, Drive Sprocket Rear (WQT)</b> 74/ 10-25-40-90.....	18.510 1	812 2395
18.530-1	<b>CHAIN, Drive (WQT)</b> 74/ 10-25-40-90.....	1	812 2392
18.540-1	<b>SHAFT, Front Output (WQT)</b> 74/ 10-25-40-90.....	18.550 1	812 2393
18.540-3	<b>WASHER, Front Output Shaft Thrust (WQT)</b> 74/ 10-25-40-90.....	1	812 2412
18.540-5	<b>SNAP RING, Bearing Inner (WQT)</b> 74/ 10-25-40-90.....	2	812 2396
18.540-7	<b>SNAP RING, Bearing Outer (WQT)</b> 74/ (.060 Thick)...10-25-40-90..... 74/ (.064 Thick)...10-25-40-90..... 74/ (.067 Thick)...10-25-40-90..... 74/ (.070 Thick)...10-25-40-90.....	1 1 1 1	812 2396 812 2397 812 2402 812 2411
18.540-9	<b>BEARING, Output Shaft Annular (WQT)</b> 74/ 10-25-40-90.....	2	812 2391
18.545-1	<b>DIFFERENTIAL ASSEMBLY (WQT)</b> 74 10-25-40..... 174 75/ 10-25-40-90.....	1 1	812 2394 812 5197
18.545-2	<b>BEARING, Differential Needle (WQT)</b> 74/ 10-25-40-90.....	18.520 2	812 2390
18.550-1	<b>SHAFT, Rear Output (WQT)</b> 74/ 10-25-40-90.....	18.540 1	812 2398
18.550-3	<b>HUB, Lockup Coupling (WQT)</b> 74/ 10-25-40-90.....	1	812 2709
18.560-1	<b>COVER, Shift Fork Vent (WQT)</b> 74/ 10-25-40-90.....	1	812 3022
18.560-2	<b>ATTACHING PARTS, Vent Cover</b> SCREW, Topping..... 74/ 10-25-40-90.....	17.670 2	G172431
18.560-3	<b>GASKET, Vent Cover (WQT)</b> 74/ 10-25-40-90.....	1	812 3023
18.560-4	<b>BREATHER ASSEMBLY (WQT)</b> 74/ 10-25-40-90.....	18.561 1	812 2399

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18.565-1	<b>CONTROL, Diaphragm (WQT)</b> 74/ 10-25-40-90.....	1	812 2991
18.565-2	<b>"O" RING, Diaphragm Control (WQT)</b> 74/ 10-25-40-90.....	1	812 3024
18.565-3	<b>RING, Retaining Diaphragm Control To Shift Fork (WQT)</b> 74/ 10-25-40-90.....	2	812 3031
18.565-4	<b>SHIFT FORK (WQT)</b> 74/ 10-25-40-90.....	1	812 3026
18.565-5	<b>SHOE, Shift Fork (WQT)</b> 74/ 10-25-40-90.....	1	812 3025
18.565-6	<b>BALL, Poppet (WQT)</b> 74/ 10-25-40-90.....	17.018	1 G147485
18.565-7	<b>SPRING, Poppet (WQT)</b> 74/ 10-25-40-90.....	1	812 3027
18.565-8	<b>SPRING, Diaphragm Control (WQT)</b> 74/ 10-25-40-90.....	1	812 3099
18.565-9	<b>SWITCH, Lockout Indicator (WQT)</b> 74/ 10-25-40-90.....	6.010	1 321 1322
18.570-1	<b>YOKE ASSEMBLY, Transfer Case To Universal Joint Front (WQT)</b> 74/ 10-25-40-90.....	18.110	1 535 1145
18.570-2	<b>WASHER, Transfer Case Yoke To Output Shaft</b> 74/ 10-25-40-90.....	18.110	2 400 4913
18.570-3	<b>NUT, Transfer Case Yoke To Output Shaft</b> 74/ 10-25-40-90.....	9.380	2 801 367
18.570-4	<b>SEAL, Output Shaft Oil (WQT)</b> 74/ 10-25-40-90.....	18.015	2 812 3077
18.570-6	<b>SEAL, Output Shaft Front And Rear (WQT)</b> 74/ 10-25-40-90.....	2	535 3347
18.575-1	<b>YOKE ASSEMBLY, Transfer Case To Universal Joint Rear (WQT)</b> 74/ 10-25-40-90.....	1	535 4060
18.580-1	<b>GEAR, Speedometer Drive (WQT)</b> 74/75 10 (Stamped SW-447711)...(2-9/32" O.D.)..... 76 10-25-40-90 (Stamped SW-447711)...(2-9/32" O.D.)..... 75 10-25-40... (2-1/4" O.D.)..... 76 16-17-25-40-90... (2-1/4" O.D.)..... 74 25-40... (2-1/4" O.D.).....	1 1 6.440 1 6.440	535 2818 535 2818 535 1123 535 1123 535 1123
18.580-5	<b>BUSHING, Speedometer Driven Gear (WQT)</b> 74/ 10-25-40-90.....	18.080	1 A 985
18.585-1	<b>VALVE ASSEMBLY, Remote Control At Glove Box (WQT)(Incl. Nut And Washer)</b> 74/75 10-25-40..... 76 10-25-40-90.....	1 1	535 1838 535 5895
18.585-1a	<b>GUARD, Valve Assembly (WQT)</b> 76 10-25-40-90.....	1	535 5920
18.585-2	<b>WASHER, Valve Assembly To Glove Box (WQT)</b> 74/75 (Lock-External Tooth) 10-25-40.....	17.824	1 G115550



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18.585-3	<b>KNOB, Remote Control Valve Assembly (WQT)</b>						
	74/ 10-25-40-90.....			1		535	1837
18.585-5	<b>HOSE, Valve To Diaphragm Control (WQT)(Bulk-Order In Feet)</b>						
	74/ 10-25-40.....	18.570	AR			956	295
	76 10-25-40-90...(1/8" I.D.) .....		AR			812	5810
18.585-5a	<b>CLIP, Vacuum Line (WQT)</b>						
	76 10-25-40-90 (Closed Type).....	17.		1		G140580	NA
	76 10-25-40-90 ("S" Type) .....			5		316	8875
18.585-5b	<b>TUBE, Vacuum (Quadra Trac Lockup)</b>						
	76 10-25-40-90 (Color Coded Red).....			1		535	5548
	76 10-25-40-90 (Color Coded White).....			1		535	5549
18.585-6	<b>HOSE, Valve Assembly To Tee (WQT)(Bulk-Order In Feet)</b>						
	74 10-25-40.....	18.570	AR			956	295
	75/ 10-25-40-90...(1/8" I.D.) .....	15.440	AR			812	5810
18.585-6a	<b>TUBE, Valve Assembly To Diaphragm Motor</b>						
	76 16-17-25-45.....			1		535	5614
18.585-7	<b>TEE, Vacuum Connection At Engine (WQT)</b>						
	74/ 10-25-40.....	18.570		1		535	1463
	76 90.....			1		535	6165
18.585-7a	<b>CONNECTOR, Tee To Vacuum Hose (WQT)</b>						
	76 90.....			1		535	5566
18.585-8	<b>HOSE, Vacuum Tee To Diaphragm On Engine (WQT)(Bulk-Order In Feet)</b>						
	74 10-25-40.....	4.141	AR			320	6752
	75 10-25-40.....	22.050	AR			812	5813
	76 10-25-40-90.....			1		812	5810
18.585-9	<b>GROMMET, Vacuum Tubes And Reduction Unit Cable (At Firewall)(WQT)</b>						
	74/ 10-25-40-90.....			1		535	1743
18.585-10	<b>STRAP, Vacuum Tube To Speedometer Cable (WQT)</b>						
	74 10-25-40.....	3.196		2		318	1008
	75/ 10-25-40-90.....	3.165		2		322	3227
18.585-11	<b>CONDUIT, Vacuum Hose Protective (WQT)</b>						
	74/ 10-25-40-90.....	13.020		1		321	9681
18.585-12	<b>CLAMP, Conduit (WQT)</b>						
	74/ 10-25-40-90.....			2		400	4864
18.600-1	<b>REDUCTION UNIT ASSEMBLY (Less Baffle Assembly)(WQT)</b>						
	74/ 10-25-40-90.....			1		812	4831
18.600-2	<b>ATTACHING PARTS, Reduction Unit To Quadra Trac Assembly</b>						
	BOLT, Hexagon ..... 74/ 10-25-40-90...(1" Long) .....			2		535	1708
	BOLT, Hexagon ..... 74/ 10-25-40-90...(2-1/4" Long) .....	17.038		2		G186277	
	BOLT, Hexagon ..... 74/ 10-25-40-90...(1-1/4" Long) .....	17.		1		G181024	
18.600-5	<b>BAFFLE ASSEMBLY, Reduction Unit (Incl. Oil Tube)(WQT)</b>						
	74/ 10-25-40-90.....			1		812	2979
18.610-1	<b>HOUSING, Reduction Unit (Incl. Spring Pin)(WQT)</b>						
	74/ 10-25-40-90.....			1		812	2686
18.610-3	<b>PLUG, Reduction Unit Drain (WQT)</b>						
	74/ 10-25-40-90.....	17.512		1		G444588	

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<b>18.610-7 COVER, Reduction Unit Power Takeoff (WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2706	
<b>18.610-8 ATTACHING PARTS, Rear Cover To Housing</b>				
BOLT, Hexagon ..... 74/ 10-25-40-90 (WQT) .....	17.038	4	G179837 NA	
WASHER, Lock ..... 74/ 10-25-40-90 (WQT) .....	17.820	4	G120382	
<b>18.610-9 GASKET, Reduction Unit Power Takeoff Cover To Housing (WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2707	
<b>18.615-1 PINION CAGE ASSEMBLY, Reduction Unit (WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2704	
<b>18.615-2 SNAP RING, Reduction Unit Mainshaft Rear (Select Fit)</b>				
<b>V8 (WHT - WQT)</b>				
74/ (.087 Thick) ...10-25-40-90 .....	6.337	1	639 441	
74/ (.090 Thick) ...10-25-40-90 .....	6.068	1	639 442	
74/ (.093 Thick) ...10-25-40-90 .....	6.337	1	639 443	
74/ (.096 Thick) ...10-25-40-90 .....	6.068	1	639 444	
74/ (.100 Thick) ...10-25-40-90 .....	.....	1	812 2907	
74/ (.103 Thick) ...10-25-40-90 .....	.....	1	812 2908	
74/ (.108 Thick) ...10-25-40-90 .....	.....	1	812 2909	
<b>18.615-3 SPACER, Reduction Unit (WQT)</b>				
74/ (.052 Thick) ...10-25-40-90 .....	.....	1	812 2911	
74/ (.060 Thick) ...10-25-40-90 .....	6.284	1	646 569	
<b>18.615-4 MAINSHAFT, Reduction Unit (WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2705	
<b>18.615-5 GEAR, Reduction Unit Planetary Sun (WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2708	
<b>18.615-6 SNAP RING, Reduction Unit (Sun Gear To Shaft)(WQT)</b>				
74/ 10-25-40-90 .....	6.337	1	639 441	
<b>18.615-7 BEARING, Needle (WQT)</b>				
74/ 10-25-40-90 .....	.....	4	812 2690	
<b>18.615-8 PLATE, Reduction Unit Pinion Cage Lockup (WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2712	
<b>18.615-9 SNAP RING, Reduction Unit (To Reduction Collar Plate Hub)(WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2698	
<b>18.615-10 GEAR, Reduction Unit Ring (WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2696	
<b>18.615-11 PLATE, Reduction Unit Ring Gear Collar (WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2695	
<b>18.615-12 SNAP RING, Reduction Unit Collar Plate To Ring Gear (WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2697	
<b>18.615-13 COLLAR, Reduction Unit Shift (WQT)</b>				
74/ 10-25-40-90 .....	(Use 812 6227)	1	812 2692	
<b>18.615-14 HUB, Reduction Unit Collar Plate (WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2694	
<b>18.615-15 HUB, Reduction Unit Collar (WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2693	
<b>18.615-16 HUB, Reduction Unit Collar Shift (WQT)</b>				
74/ 10-25-40-90 .....	.....	1	812 2691	

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<b>18.615-17</b>	<b>SLEEVE, Reduction Unit Direct Drive (WQT)</b>			
	74/ 10-25-40-90.....	.....	1	812 2689
<b>18.615-18</b>	<b>SNAP RING, Reduction Unit Holding Plate (WQT)</b>			
	74/ 10-25-40-90.....	.....	1	812 2688
<b>18.615-19</b>	<b>GEAR, Reduction Unit Holding Plate (WQT)</b>			
	74/ 10-25-40-90.....	.....	1	812 2687
<b>18.615-20</b>	<b>SNAP RING, Reduction Unit Mainshaft Rear Bearing (WQT)</b>			
	74/ (.087 Thick)...10-25-40-90.....	6.056	1	91 942
	74/ (.090 Thick)...10-25-40-90.....	6.056	1	91 943
	74/ (.093 Thick)...10-25-40-90.....	6.056	1	91 944
	74/ (.096 Thick)...10-25-40-90.....	(Use 91 944)	1	91 945
	74/ (.099 Thick)...10-25-40-90.....	.....	1	812 2910
<b>18.615-21</b>	<b>BEARING, Reduction Unit Mainshaft Rear (WQT)</b>			
	74/ 10-25-40-90.....	.....	1	812 2912
<b>18.620-1</b>	<b>PLUG, Reduction Unit Housing Expansion (At Shift Fork)(WQT)</b>			
	74/ 10-25-40-90.....	.....	1	812 2913
<b>18.620-2</b>	<b>PLUG, Reduction Unit Housing Taper (At Shift Rail)(WQT)</b>			
	74/ 10-25-40-90.....	.....	2	812 2914
<b>18.620-3</b>	<b>PIN, Reduction Unit Spring (Shift Fork To Shift Rail)(WQT)</b>			
	74/ 10-25-40-90.....	17.472	1	G273503
<b>18.620-4</b>	<b>RAIL, Reduction Unit Shift (WQT)</b>			
	74/ 10-25-40-90.....	.....	1	812 2700
<b>18.620-5</b>	<b>FORK, Reduction Unit Shift Lever (WQT)</b>			
	74/ 10-25-40-90.....	.....	1	812 2699
<b>18.620-6</b>	<b>BALL, Reduction Unit Shift Rail Poppet (WQT)</b>			
	74/ 10-25-40-90.....	17.018	1	G453593
<b>18.620-7</b>	<b>SPRING, Reduction Unit Shift Rail Poppet (WQT)</b>			
	74/75 10-25-40-90.....	6.100	1	912 336
	76 10-25-40-90.....	.....	1	812 7262
<b>18.620-8</b>	<b>PLUG, Reduction Unit Housing Taper (At Poppet Spring)(WQT)</b>			
	74/ 10-25-40-90.....	6.265	1	642 759
<b>18.630-1</b>	<b>LEVER, Reduction Unit Control (WQT)</b>			
	74/75 10-25-40.....	.....	1	812 2702
	76 10-25-40-90.....	.....	1	535 5523
<b>18.630-2</b>	<b>ATTACHING PARTS, Reduction Unit Shift Lever To Housing</b>			
	PIN, Spring..... 74/ 10-25-40-90 (WQT).....	17.470	1	G103565
	NUT, Hexagon..... 74/ 10-25-40-90 (WQT).....	17.406	1	G120369
	WASHER, Lock..... 74/ 10-25-40-90 (WQT).....	17.820	1	G120382
	WASHER, Plain..... 74/ 10-25-40-90 (WQT).....	17.814	1	G120394
<b>18.630-3</b>	<b>“O” RING, Reduction Unit Shift Lever (WQT)</b>			
	74/ 10-25-40-90.....	6.190	1	912 399
<b>18.630-4</b>	<b>LEVER ASSEMBLY, Reduction Unit Shift (WQT)</b>			
	74/ 10-25-40.....	18.620	1	812 2701
<b>18.630-5</b>	<b>BRACKET, Reduction Unit Control Cable Clamp (WQT)</b>			
	74/75 10-25-40.....	.....	1	812 2916
<b>18.630-6</b>	<b>ATTACHING PARTS, Reduction Unit Bracket Clamp To Housing</b>			
	BOLT, Hexagon..... 74/75 10-25-40 (WQT).....	17.038	2	G179793
	WASHER, Lock..... 74/75 10-25-40 (WQT).....	17.820	2	G120380
<b>18.630-7</b>	<b>CLAMP, Reduction Unit Control Cable Bracket (WQT)</b>			
	74/75 10-25-40.....	.....	1	812 2915

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<b>18.630-8</b>	<b>ATTACHING PARTS, Reduction Unit Clamp To Control Cable Bracket</b>			
	BOLT, Hexagon . . . . . 74/75 10-25-40 (WQT) . . . . .	17.038	1	G179793
	WASHER, Lock . . . . . 74/75 10-25-40 (WQT) . . . . .	17.820	1	G174916
	NUT, Hexagon . . . . . 74/75 10-25-40 (WQT) . . . . .	17.406	1	G120375
<b>18.650-1</b>	<b>CABLE, Reduction Unit (Incl. Handle)(WQT)</b>			
	74 10-25-40 . . . . .		1	535 3333
	75 10-25-40 . . . . .		1	535 4422
<b>18.650-1a</b>	<b>BOOT, Reduction Unit Cable</b>			
	75 10-25-40 . . . . .		1	535 4551
<b>18.650-2</b>	<b>ATTACHING PARTS, Reduction Unit Cable At Control Lever</b>			
	BOLT, Swivel Head . . . . . 74/75 10-25-40 (WQT) . . . . .		1	535 2956
	NUT, Lock . . . . . 74/75 10-25-40 (WQT) . . . . .	17.412	1	G271187
	WASHER, Plain . . . . . 74/75 10-25-40 (WQT) . . . . .	17.814	1	G120393
<b>18.650-3</b>	<b>ATTACHING PARTS, Reduction Unit Cable At Instrument Panel</b>			
	SCREW, Tapping . . . . . 74/75 10-25-40 (WQT) . . . . .	18.650	2	G9415482
<b>18.650-4</b>	<b>GROMMET, Reduction Unit Cable (At Firewall)(WQT)</b>			
	74/75 10-25-40 . . . . .	3.570	1	321 3963
<b>18.650-5</b>	<b>STRAP, Reduction Unit Cable To Instrument Panel Support Bracket (WQT)</b>			
	74 10-25-40 . . . . .	13.050	1	318 5027
<b>18.650-7</b>	<b>CLIP, Reduction Unit Cable To Brake Tube (WQT)</b>			
	74/75 10-25-40 . . . . .	23.028	2	400 0021
<b>18.650-8</b>	<b>SPRING, Reduction Unit Cable To Power Brake Master Cylinder (WQT)</b>			
	74/75 10-25-40 . . . . .	5.190	1	803 358
<b>18.660-1</b>	<b>LEVER, Reduction Unit Shift (WQT)(Incl. Bearing And Knob)</b>			
	76 10-25-40 . . . . .		1	535 5570
	76 90 . . . . .		1	535 5567
<b>18.660-2</b>	<b>BUSHING, Reduction Unit Shift Lever (WQT)</b>			
	76 . . . . .		2	535 5521
<b>18.660-3</b>	<b>KNOB, Reduction Unit Shift Lever (WQT)</b>			
	76 10-25-40 . . . . .		1	535 5517
	76 90 . . . . .		1	535 5516
<b>18.660-4</b>	<b>GASKET, Bearing Retainer Cover (WQT)</b>			
	76 . . . . .		1	535 5525
<b>18.660-5</b>	<b>ATTACHING PARTS, Bearing Retainer</b>			
	SCREW, Hexagon . . . . . 76 . . . . .	23.402	2	400 4648
	PUSHNUT . . . . . 76 . . . . .		2	400 5041
	NUT, Spring . . . . . 76 . . . . .		2	400 4201
<b>18.670-1</b>	<b>ROD, Reduction Unit Shift Lever (WQT)</b>			
	76 10 . . . . .		1	535 5547
	76 25-45 (Six) . . . . .		1	535 5557
	76 25-40 (V8) . . . . .		1	535 5556
	76 90 . . . . .		1	535 5546
<b>18.670-2</b>	<b>ATTACHING PARTS, Rod To Shift Lever And Reduction Unit</b>			
	PIN, Self-Locking . . . . . 76 . . . . .	29.162	2	400 0407
	WASHER, Spring . . . . . 76 . . . . .	7.125	4	815 535
	WASHER, Plain . . . . . 76 . . . . .	17.814	2	G446363