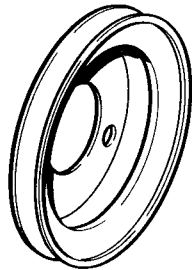


## SPECIAL INFORMATION

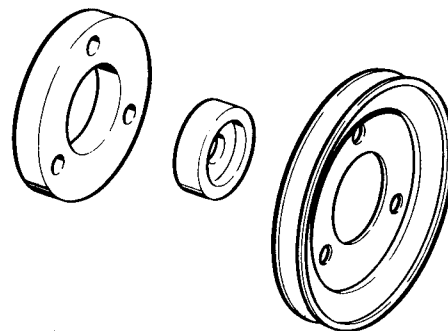
The Engine Build Code Number, Vehicle Identification Number and the information provided on the Unit Body Plate are often necessary when determining the proper replacement parts for your automobile. For their location refer to the General Information Section found at the front of this catalog.

## NOTES

- 1-1 . . . . On 1974 (Six) Engine can be identified by having a Shaft running the Length of the Cylinder Head retaining all Rocker Arms.
- 1-2 . . . . On 1974 (Six) Engine can be identified by having Intake and Exhaust Valve Rocker Arms attached to the Cylinder Head with a Pivot retaining all Rocker Arms.
- 1-3 . . . . Refer to Type 1 Illustration below.
- 1-4 . . . . Refer to Type 2 Illustration below.



TYPE 1

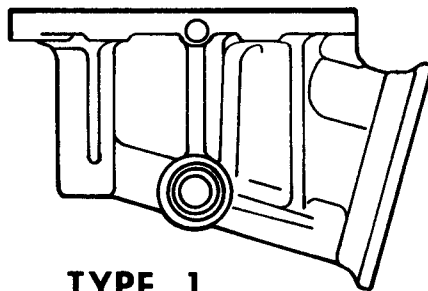


TYPE 2

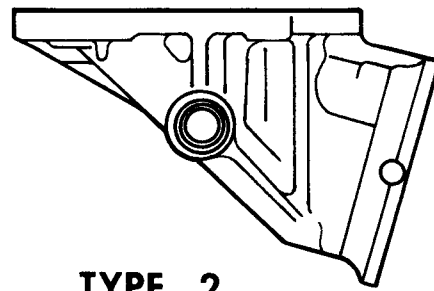
- 1-5 . . . . When ordering for Vehicle equipped with Four Barrel Carburetor, Carburetor Gaskets must also be ordered.

- 1-6 . . . . Refer to Oil Pump Cover Type 1 Illustration below.

- 1-7 . . . . Refer to Oil Pump Cover Type 2 Illustration below.



TYPE 1



TYPE 2

- 1-8 . . . . On 76 80-90 (WMT), Crankshaft Pilot Bushing 322 2723 must be ordered separately. Discard Pilot Bushing furnished with Crankshaft.

- 1-9 . . . . On 76 80-90 (WMT), Crankshaft Pilot Bushing 322 2723 must be ordered separately. Discard Pilot Bushing furnished with Crankshaft. On 76 90 (WHT), Crankshaft Pilot Sleeve 535 2374 must be ordered separately.



# ENGINE

1.004

GROUP NO. — DESCRIPTION — YEAR and MODEL	PAKS CODE	PRIMARY GROUP NO.	PER CAR	PART NO.	CODE
<b>1.002-1 ENGINE ASSEMBLY (Incl. Cylinder Block, Pistons, Pins, Rings, Connecting Rods, Main Bearings, Crankshaft, Camshaft, Camshaft Bearings, Timing Gears And Timing Chain)</b>					
74 232 (* 1-1) .....	1		1	812 4235	
74 232 (* 1-2) .....			1	812 4964	
75 232 (Except California) .....			1	812 5416	
75 232 (California) .....			1	812 5418	
76 232 .....			1	812 5418	
74 258 (* 1-1) .....	1		1	812 4410	
74 258 (* 1-2) .....			1	812 4970	
75 258 (10)(20)(40) .....			1	812 5818	
75 258 (80) .....			1	812 5821	
<b>75 258 (Export-80) .....</b>			1	812 5818	
76 258 (* 1-8) .....			1	812 5818	
74 304 .....	15		1	812 2320	
75 304 .....			1	812 5838	
76 304 (* 1-9) .....			1	812 5838	
74 360 .....	15		1	812 4417	
75/ 360 .....	15		1	812 6088	
74/ 401 .....	15		1	812 4420	
<b>1.004-1 BRACKET, Front Engine Mounting Support (To Frame)</b>					
74/ (Left) 258 (10)(20)(40) .....			1	535 2439	
74/75 (Left) 80 .....	1.009		1	999 141	
76 (Left) 80-90 .....			1	535 4930	
74/ (Right) 258 (10)(20)(40) .....			1	535 2440	
74/75 (Right) SIX (80) .....	1.009		1	999 195	
76 (Right) SIX (80)(90) .....			1	535 5949	
74/75 (Right) V8 (80) .....	1.009		1	999 180	
76 (Right) V8 (80)(90) .....			1	535 5948	
74 360 (10)(20)(40) .....			2	535 2029	
75/ V8 (10)(20)(40) .....			2	535 3590	
<b>1.004-2 ATTACHING PARTS, Bracket To Frame</b>					
SCREW, Hexagon ..... 76 10-25-40... (1-1/4" Long) .....			2	400 5664	
BOLT, Hexagon ..... 74 10-20-40 .....	17.038		4	G189329	
BOLT, Hexagon ..... 75/ 10-20-40 (V8) ... (3/4" Long) .....	17.039		4	G9421204	
BOLT, Hexagon ..... 75/ 10-20-40 (V8) ... (1" Long) .....	17.629		2	G274195	
BOLT, Hexagon ..... 74/ 80-90... (2-1/2" Long) .....	17.038	AR		G181650	
BOLT, Hexagon ..... 74/ 80-90... (2-3/4" Long) .....	17.038		2	G181651	
WASHER, Plain ..... 74/ .....	11.201	AR		400 1761	
WASHER, Lock ..... 74/ .....	17.820	AR		G120382	
NUT, Hexagon ..... 74/ .....	17.406	AR		G120369	
NUT, Lock ..... 75/ 10-20-40 (V8) .....			4	400 3909	
<b>1.004-3 BRACKET, Engine Front Support Mounting (To Engine)</b>					
<b>LEFT</b>					
74/ 258 (10)(20)(40) .....			1	535 1785	
74/ SIX (80)(90) .....			1	318 0556	
74/ 304 .....			1	999 147	
74/ 360 (10)(20)(40) .....			1	318 6274	
<b>RIGHT</b>					
74/ 258 (10)(20)(40) .....			1	535 1784	
74/ SIX (80)(90) .....			1	319 8023	
74/ 304 .....			1	999 148	
74/ 360 (10)(20)(40) .....			1	318 6275	
<b>1.004-4 ATTACHING PARTS, Mounting Bracket To Engine</b>					
BOLT, Hexagon ..... 74/ 258 (10)(20)(40) .....	17.038		6	G180123	
BOLT, Hexagon ..... 74/ SIX (80)(90) .....	17.038		6	G180120	
BOLT, Hexagon ..... 74/ V8 .....	17.038		6	G180121	
WASHER, Lock ..... 74/ .....	17.820		6	G120382	

1.004

ENGINE

<b>1.004-5 REINFORCEMENT, Front Engine Mount</b>					
74	258 (10)(20)(40)	.....	2	535	2399
75	258 (10)(20)(40)	.....	2	535	3589
74/	360-401	.....	2	998	373
<b>1.004-6 ATTACHING PARTS, Reinforcement And Bracket To Frame</b>					
BOLT, Hexagon	74	258 (10)(20)(40)	17.038	8	G181635
BOLT, Hexagon	75	(3-1/4" Lona)	17.039	6	G9421204
BOLT, Hexagon	75/	(3" Lona)	17.039	6	G9420577
NUT, Lock	75/		10.260	6	400 3909
WASHER, Lock	74	258 (10)(20)(40)	17.820	8	G120382
<b>1.004-7 REINFORCEMENT, Front Engine Support</b>					
75/	10-20-40 (V8)	.....	2	535	2448
<b>1.004-8 TIE BAR, Interrail</b>					
76	80-90 (V8-Used With Heavy Duty Suspension)	.....	1	535	5942
<b>1.009-1 INSULATOR, Front Engine Mounting</b>					
74/	258 (10)(20)(40)	.....	2	322	3621
74/	SIX (80)(90)	.....	2	317	3681
74/	V8	.....	2	318	6107
<b>1.009-1a SHIELD, Insulator Heat</b>					
75/	10-20-40	.....	1	535	4449
<b>1.009-2 ATTACHING PARTS, Insulator To Engine Support Bracket</b>					
BOLT, Hexagon	74/	SIX (80)(90)...(3/4" Lona)	17.038	1	G180120
BOLT, Hexagon	75/	SIX (80)(90)...(1" Lona)	17.038	3	G181637
BOLT, Hexagon	74	SIX (80)...(7/8" Lona)	17.038	3	G181636
BOLT, Hexagon	75	SIX (80)...(1" Lona)	17.038	3	G181637
WASHER, Lock	74/		17.820	AR	G120382
WASHER, Lock	74/	SIX (80)(90)...(7/16")	17.820	2	G120383
WASHER, Plain	74/	SIX (80)(90)	17.814	1	G120395
WASHER, Plain	74/	V8	17.814	AR	G120394
NUT, Hexagon	74/	258 (10)(20)(40)	17.814	2	400 3975
NUT, Hexagon	74/	(3/8"-24)	17.406	AR	G120369
NUT, Hexagon	74/	SIX (80)(90)...(7/16"-20)	17.406	2	G271506
NUT, Hexagon	74/	V8 (Washer Head)...(3/8"-24)	1.010	AR	400 3869
<b>1.009-3 ATTACHING PARTS, Insulator To Frame Bracket Plate</b>					
BOLT, Hexagon	74/75	258 (10)(20)(40)	17.629	4	G273773
NUT, Hexagon	74/75	258 (10)(20)(40)	10.260	4	400 3909
<b>1.009-4 RESTRICTOR, Front Engine Support</b>					
74	SIX (80)	.....	2	999	205
75/	SIX (80)(90)	.....	2	535	4529
74/	304	.....	2	998	842
<b>1.010-1 CROSSMEMBER, Engine Rear Support</b>					
74	10-20-40	.....	1	535	2015
75	10-20-40	.....	1	535	3779
76	10-20-40	.....	1	812	6801
74	80	.....	1	535	0709
75	80	.....	1	535	4127
76	80-90	.....	1	812	6591
<b>1.010-2 ATTACHING PARTS, Crossmember To Frame</b>					
BOLT, Hexagon	74	10-20-80...(3/4" Lona)	17.038	AR	G181635
BOLT, Hexagon	75	10-20-40...(3/4" Lona)	17.038	4	G180120
BOLT, Hexagon	74/	10-20-80...(2-3/4" Lona)	17.038	AR	G181651
BOLT, Hexagon	74	80 (W3ST)	17.038	4	G181643
BOLT, Hexagon	74	80 (W4ST)	17.	4	G181379
BOLT, Hexagon	76	83-90 (W4ST)...(1-1/4" Lona)	10.260	8	400 4009
SCREW, Machine	75/	80-90	17.629	AR	G273773
SCREW, Machine	76	80-90	17.629	6	G273684
SCREW, Hexagon	76	83-90 (W4ST)...(2" Lona)	.....	8	400 5663
SCREW, Hexagon	76	90 (WHT)...(1-1/4" Lona)	1.004	6	400 5664

# ENGINE

1.023

SPACER .....	76	83-90 (W4ST) .....					8	535 5565
WASHER, Lock .....	74/	10-20-80 .....	17.820	AR				G120382
WASHER, Lock .....	74/75	10-20-80 .....	17.822	AR				G138489
WASHER, Plain .....	74	80 .....	17.814		4			G103341
NUT, Hexagon .....	74/	10-20-80 .....	17.406	AR				G120369
NUT, Hexagon .....	74	80 .....	17.416		4			G9412349
NUT, Lock .....	75	80 .....	10.260		16			400 3909
SPACER (Steel) .....	74	83 .....			4			942 801
SPACER (Steel) .....	74	84 (Six) .....			2			942 800
<b>1.020-1</b>	<b>BLOCK ASSEMBLY, Engine Cylinder</b>							
74	SIX .....	2					1	812 4335
75/	SIX .....						1	812 5445
74/	304 .....	10					1	448 7211
74/	360 .....	10					1	448 7212
74/	401 .....	10					1	448 8874
<b>1.020-2</b>	<b>DOWEL, Cylinder Block To Clutch On Converter Housing</b>							
74	.....		5.045				2	321 2857
75/	.....		5.045				2	400 5148
75	.....						2	400 5148
<b>1.020-3</b>	<b>PLUG, Cylinder Block Drain</b>							
74/	SIX .....		17.486	AR				G103879
74/	V8 .....		17.514		2			G444618
<b>1.022-1</b>	<b>CAP, Oil Filler</b>							
74/	SIX .....						1	317 4645
74/	V8 .....						1	322 0248
<b>1.022-2</b>	<b>TUBE, Oil Filler</b>							
74/	V8 .....						1	319 8950
<b>1.023-1</b>	<b>BEARING, Main (Incl. Upper And Lower)</b>							
74/	(Std.)... SIX (#1-2-4-5-6-7) .....	3					6	320 7954
74/	(Std.)... SIX (#3) .....	18					1	320 7959
74	(Std.)... 304-360 (#1-2-4-5) .....						4	448 7123
75/	(Std.)... 304-360 (#1-2-4-5) .....						4	812 5928
74	(Std.)... 304-360 (#3) .....	18					1	320 7829
75/	(Std.)... 304-360 (#3) .....	18					1	812 5933
74/	(Std.)... 401 (#1-2-4-5) .....						4	448 8551
74/	(Std.)... 401 (#3) .....						1	812 1336
74/	(-.001)... SIX (#1-2-4-5-6-7) .....	3					6	320 7955
74/	(-.001)... SIX (#3) .....	18					1	320 7960
74	(-.001)... 304-360 (#1-2-4-5) .....						4	448 7124
75/	(-.001)... 304-360 (#1-2-4-5) .....						4	812 5929
74	(-.001)... 304-360 (#3) .....	18					1	320 7830
75/	(-.001)... 304-360 (#3) .....						1	812 5934
74/	(-.001)... 401 (#1-2-4-5) .....						4	448 8552
74/	(-.001)... 401 (#3) .....						1	812 1337
74/	(-.002)... SIX (#1-2-4-5-6-7) .....	3					6	320 7956
74/	(-.002)... SIX (#3) .....	18					1	320 7961
74	(-.002)... 304-360 (#1-2-4-5) .....						4	448 7125
75/	(-.002)... 304-360 (#1-2-4-5) .....						4	812 5930
74	(-.002)... 304-360 (#3) .....	18					1	320 7831
75/	(-.002)... 304-360 (#3) .....						1	812 5935
74/	(-.002)... 401 (#1-2-4-5) .....						4	448 8553
74/	(-.002)... 401 (#3) .....						1	812 1338
74/	(-.010)... SIX (#1-2-4-5-6-7) .....	3					6	320 7957
74/	(-.010)... SIX (#3) .....	18					1	320 7962
74	(-.010)... 304-360 (#1-2-4-5) .....						4	448 7126
75/	(-.010)... 304-360 (#1-2-4-5) .....						4	812 5931
74	(-.010)... 304-360 (#3) .....	18					1	320 7832
75/	(-.010)... 304-360 (#3) .....						1	812 5936
74/	(-.010)... 401 (#1-2-4-5) .....						4	448 8554
74/	(-.010)... 401 (#3) .....						1	812 1339

1.023

ENGINE

74/	(-.012)...SIX (#1-2-4-5-6-7)	3	6	320 7958
74/	(-.012)...SIX (#3)	18	1	320 7963
74	(-.01)...304-360 (#1-2-4-5)		4	448 7127
75/	(-.012)...304-360 (#1-2-4-5)		4	812 5932
74	(-.012)...304-360 (#3)	18	1	320 7833
75/	(-.012)...304-360 (#3)		1	812 5937
74/	(-.012)...401 (#1-2-4-5)		4	448 8555
74/	(-.012)...401 (#3)		1	812 1340
<b>1.031-1</b>	<b>GAUGE, Bearing (Contains 12 Sticks)</b>			
74/	(.001 To .003)		AR	320 5410
74/	(.002 To .006)		AR	311 2650
<b>1.032-1</b>	<b>SEAL KIT, Rear Main Bearing Cap</b>			
74/	SIX	17	1	320 5331
74/	V8	17	1	320 6691
<b>1.034-1</b>	<b>ATTACHING PARTS, Main Bearing Cap</b>			
BOLT, Hexagon	74/ SIX		14	318 4438
BOLT, Hexagon	74/ V8		10	319 0891
<b>1.038-1</b>	<b>PLUG, Cylinder Block Core Hole</b>			
74/	SIX		4	310 5394
74/	V8		6	314 4641
<b>1.038-2</b>	<b>PLUG, Cylinder Block Oil Filter By-Pass</b>			
74/	SIX	17.516	1	G444660
<b>1.040-1</b>	<b>CAMSHAFT</b>			
74	SIX (* 1-1)	14	1	448 5713
74	SIX (* 1-2)	14	1	812 0663
75	SIX (10)(20)(40)	14	1	812 0663
75	SIX (80-Except Export)(80-Except Calif.)	14	1	812 0817
75	<b>SIX (Export-80)(Calif.-80)</b>	14	1	812 0663
76	SIX	14	1	812 0663
74/	304-360		1	448 6476
74/	401		1	812 1156
<b>1.041-1</b>	<b>BEARING SET, Camshaft</b>			
74/	(Std.)...SIX	32	1	320 5711
74/	(.010)...SIX	32	1	320 8985
74/	(Std.)...V8	33	1	448 6286
74/	(.010)...V8	33	1	448 6890
<b>1.041-2</b>	<b>PLUG, Camshaft Rear Bearing</b>			
74/			1	317 2313
<b>1.042-1</b>	<b>CRANKSHAFT ASSEMBLY</b>			
74/75	232	27	1	812 0507
76	232		1	812 5449
74	258	27	1	812 4326
75	258	27	1	812 4326
76	258 (* 1-8)	27	1	812 4326
74/75	304	28	1	812 0509
76	304-360 (WMT)	28	1	812 4327
76	304-360 (WMT)		1	812 5451
74/75	360	28	1	812 4327
74/	401	28	1	812 4328
<b>1.043-1</b>	<b>BUSHING, Crankshaft Pilot (Bearing Clutch Shaft Front)</b>			
74/75	WMT		1	321 3751
76	10-20-40 (WMT)		1	321 3751
76	80-90 (WMT)		1	322 2723

# ENGINE

1.047

1.043-2	<b>WICK, Crankshaft Bushing Oil</b> 74/ WMT .....	5.162	1	318 9314
1.043-3	<b>SLEEVE, Crankshaft Pilot</b> 74/ WHT .....	.....	1	535 2374
1.045-1	<b>DAMPER, Crankshaft Vibration (Balanced)</b> 74 SIX .....	.....	1	321 1894
	75/ SIX .....	.....	1	322 5201
	74/ 304 .....	.....	1	321 6083
	74/ 360 .....	.....	1	321 6084
	74/ 401 .....	.....	1	321 6085
1.045-2	<b>ATTACHING PARTS, Damper To Crankshaft</b> BOLT, Hexagon ..... 74/ SIX .....	17.038	1	G181429
	BOLT, Hexagon ..... 74/ V8 .....	17.038	1	G190823
	WASHER, Plain ..... 74/ .....	.....	1	318 0206
	BOLT, Hexagon ..... 74 SIX (WEEP) .....	17.038	3	G180075
	WASHER, Lock ..... 74 SIX (WEEP) .....	17.820	3	G120214
1.046-1	<b>PULLEY, Vibration Damper</b>  <b>USED LESS AMERICAN AIR</b> 75/ SIX (LAC) .....	.....	1	322 4690
	74 SIX (WAC) .....	.....	1	319 1002
	75/ SIX (WAC) .....	.....	1	322 4691
	<b>74 SIX (RHD-WEEP) .....</b>	.....	1	318 1227
	74 10-20-40 (Six-WPS) .....	.....	1	317 4696
	76 10-20-40 (V8-WHDC) .....	.....	1	322 7671
	74 80 (Six-WPS) .....	.....	1	318 1227
	76 80-90 (V8-WHDC) .....	.....	1	322 8284
	74 V8 .....	.....	1	321 6630
	75 V8 (LAC) .....	.....	1	322 4455
	75 V8 (WAC) .....	.....	1	321 6613
	76 V8 (LHDC) .....	.....	1	322 8284
	<b>USED WITH AMERICAN AIR</b> 74 SIX (LPS) .....	.....	1	812 3267
	75/ SIX .....	.....	1	812 6188
	74 V8 .....	.....	1	812 3273
	75 V8 .....	.....	1	812 6244
	76 V8 .....	.....	1	812 7259
1.046-2	<b>ATTACHING PARTS, Pulley To Vibration Damper</b> BOLT, Hexagon ..... 74/ SIX ... (1/2" Lona) .....	17.038	3	G180073
	BOLT, Hexagon ..... 75/ SIX ... (5/8" Lona) .....	17.038	3	G180075
	BOLT, Hexagon ..... 74/ V8 ... (1" Lona) .....	17.038	4	G180122
	BOLT, Hexagon ..... 75/ V8 ... (1-1/8" Lona) .....	17.038	4	G180123
	WASHER, Lock ..... 74/ SIX .....	17.820	3	G120214
	WASHER, Lock ..... 75/ V8 .....	17.820	4	G120382
1.046-3	<b>PULLEY, Air Injection Pump Drive Damper</b> 74 SIX (WEEP-* 1-3) .....	.....	1	321 8658
	74 SIX (WEEP-* 1-4) .....	.....	1	318 1227
1.046-4	<b>ATTACHING PARTS, Vibration Damper Pulley To Air Pump Damper Pulley</b> BOLT, Hexagon ..... 74 SIX ... (5/8" Lona) .....	17.038	3	G180075
	BOLT, Hexagon ..... 74 SIX ... (1-1/8" Lona) .....	17.038	3	G180080
	WASHER, Lock ..... 74 SIX .....	17.820	3	G120214
1.046-5	<b>SPACER, Drive Pulley To Vibration Damper Pulley</b> 74/75 SIX (WEEP) .....	.....	1	321 8941
	74 SIX (WEEP-* 1-4) .....	.....	1	322 6721
1.046-6	<b>INSERT, Drive Pulley</b> 74 SIX (WEEP-* 1-4) .....	.....	1	322 6722
1.047-1	<b>KEY, Vibration Damper Hub</b> 74/ SIX .....	1.132	1	310 7234

## 1.056

## ENGINE

<b>1.056-1</b>	<b>FLYWHEEL ASSEMBLY, Crankshaft (Incl. Ring Gear)(Balanced)</b>				
	74/ SIX.....	7	.....	1	321 2623
	74/ 304.....	7	.....	1	321 2651
	74/ 360.....	7	.....	1	321 2653
	74 401.....	7	.....	1	321 2655
<b>1.056-2</b>	<b>ATTACHING PARTS, Flywheel To Crankshaft</b>				
	BOLT, Hexagon..... 74/.....			6	317 0524
<b>1.056-3</b>	<b>GEAR, Flywheel Ring</b>				
	74/.....			1	317 9741
<b>1.059-1</b>	<b>HEAD ASSEMBLY, Cylinder</b>				
	74 SIX (* 1-1).....	25	.....	1	812 3358
	74 SIX (* 1-2).....			1	812 2375
	75/ SIX.....			1	812 5454
	74/ 304.....	38	.....	2	812 3302
	74/ 360-401.....	38	.....	2	812 3303
<b>1.059-2</b>	<b>DOWEL, Cylinder Head To Manifold Dowel (Pin)</b>				
	74/ SIX.....			2	317 2318
<b>1.059-3</b>	<b>PIN, Cylinder Head To Block Dowel</b>				
	74 V8.....			4	319 7511
	75/ V8.....			4	400 5149
<b>1.059-4</b>	<b>PLUG, Cylinder Head Core</b>				
	74/ SIX... (7/8" Dia.).....			3	317 2319
	74/ SIX... (2" Dia.).....		1.038	1	310 5394
	74/ V8... (1" Dia.).....			4	317 8449
	74/ V8... (1-1/2" Dia.).....		1.038	4	314 4641
<b>1.060-1</b>	<b>GASKET SET, Engine (Valve Grind)</b>				
	74 SIX.....	23	.....	1	812 4692
	75/ SIX.....			1	812 5721
	74 304.....	31	.....	1	812 4694
	75/ 304.....			1	812 5724
	74 360.....	31	.....	1	812 4696
	75/ 360.....			1	812 5725
	74 401.....	31	.....	1	812 4698
	75/ 401.....			1	812 5726
<b>1.060-2</b>	<b>GASKET SET, Engine (Overhaul)</b>				
	74 SIX.....	41	.....	1	812 4691
	74 304.....		(Ord. 812 5724, 812 5727)	1	812 4693
	74 360.....		(Ord. 812 4696, 812 5727)	1	812 4695
	74 401.....		(Ord. 812 4698, 812 5727)	1	812 4697
<b>1.060-3</b>	<b>GASKET SET, Engine Lower (Must Also Order V.G. Set For Complete Overhaul Set)</b>				
	75/ SIX.....			1	812 5722
	75/ V8.....			1	812 5727
<b>1.061-1</b>	<b>GASKET, Cylinder Head</b>				
	74/ SIX.....			1	319 0345
	74/ 304.....			2	319 7636
	74/ 360.....			2	321 9846
	74/ 401.....			2	321 9847
<b>1.063-1</b>	<b>BOLT, Cylinder Head To Block</b>				
	74/ SIX... (4-7/16" Long).....			11	317 2330
	74/ SIX... (1-9/16" Long).....			AR	812 4810
	74/ V8... (2-23/64" Long).....			10	319 4682
	74/ V8... (3-51/64" Long).....			18	319 4681



# ENGINE

1.067

<b>1.067-1 MANIFOLD, Intake</b>			
74	SIX (Except Calif.)	39	1 812 2267
74	SIX (Calif.)	39	1 812 3322
75	SIX (10)(20)(40)		1 812 5465
75	SIX (80-LEGR)		1 812 5466
75	SIX (80-WEGR)		1 812 5465
76	SIX (Except Export)		1 812 5465
<b>76</b>	<b>SIX (Export)</b>		1 812 5466
74	V8 (WDT)	29	1 321 8356
75/	V8 (WDT)		1 322 4360
74	V8 (W4B)		1 321 8357
75/	V8 (W4B)		1 322 4361
<b>1.067-2 ATTACHING PARTS, Intake Manifold To Exhaust Manifold</b>			
STUD	74/	SIX	(Use 319 1446) 2 317 3324
WASHER, Lock	74/	SIX	(Use G120382) 17. 2 G103321
NUT, Hexagon	74/	SIX	2 314 9892
<b>1.067-3 ATTACHING PARTS, Intake Manifold To Cylinder Head</b>			
BOLT, Hexagon	74/	V8	17.038 12 G186679
WASHER, Lock	74/	V8	12 400 3938
<b>1.067-4 GASKET, Intake Manifold To Exhaust Manifold</b>			
74/	SIX		1 318 4277
<b>1.067-5 GASKET, Intake Manifold To Cylinder Head</b>			
74/	SIX		1 318 3945
<b>1.067-6 GASKET SET, Intake Manifold (Incl. Seals)</b>			
74/	V8	147	1 448 8467
<b>1.067-8 MANIFOLD ASSEMBLY, Exhaust</b>			
74	SIX (California)	20	1 812 4451
74	SIX (LEEP-Except Calif.)	20	1 448 6525
74	SIX (WEEP-Except Calif.)	20	1 320 9802
75	SIX (10)(20)(40)		1 812 4999
75	SIX (80)	20	1 812 5075
76	SIX (Except Calif.)		1 812 5075
76	SIX (Calif.)		1 812 4999
74/	(Left) V8	45	1 812 2442
74/	(Right) V8	45	1 812 1274
<b>1.067-9 PLUG, Exhaust Manifold Air Emission Pump Tube Holes</b>			
74	SIX	17.640	AR G139107
74/75	V8		7 400 4117
<b>1.067-10 GASKET, Exhaust Manifold Emission Hole Plug</b>			
74/75	V8	3.001	7 44 042
<b>1.067-11 ATTACHING PARTS, Exhaust Manifold To Intake Manifold</b>			
STUD	74/	SIX	(Use 319 1446) 2 317 3324
WASHER, Lock	74/	SIX	17. 2 G120821
NUT, Hexagon	74/	SIX	2 314 9892
<b>1.067-12 ATTACHING PARTS, Exhaust Manifold To Cylinder Head</b>			
BOLT, Hexagon	74/	V8	12 400 4538
WASHER, Plain	74	V8... (13/16" O. D.)	17.814 8 400 1166
WASHER, Plain	74	V8... (7/8" O. D.)	17.814 4 400 1104
WASHER, Plain	75	V8	12 400 3938
<b>1.067-13 ATTACHING PARTS, Intake And Exhaust Manifold To Cylinder Head</b>			
BOLT, Hexagon	74	SIX... (1-3/16" Long)	2 317 3064
BOLT, Hexagon	75/	SIX... (1-1/4" Long)	17.038 2 G186679
BOLT, Hexagon	74/	SIX... (2-9/16" Long)	8 317 3326
STUD	74/	SIX	1.010 2 400 3917
CLAMP	74/	SIX	8 318 9219
WASHER, Plain	74/	SIX... (13/16" O. D.)	4 317 3077
NUT, Hexagon	74/	SIX	2 314 9892

1.067

ENGINE

<b>1.067-14</b>	<b>DAMPER KIT, Exhaust Manifold</b>				
74	SIX (Except Calif.).....	42	.....	1	320 9872
74	SIX (Calif.) .....	42	.....	1	812 5076
75/	SIX.....	42	.....	1	812 5076
<b>1.067-15</b>	<b>DAMPER, Exhaust Manifold</b>				
74	V8.....		.....	1	321 1465
75/	V8.....		.....	1	322 5005
<b>1.067-16</b>	<b>GASKET, Exhaust Manifold Damper</b>				
74/	V8.....		.....	1	535 3073
<b>1.067-17</b>	<b>SPRING, Exhaust Manifold Damper Heat Valve</b>				
74	SIX (Except Calif.).....		.....	1	320 8035
74	SIX (Calif.) .....		.....	1	322 2519
75/	SIX.....		.....	1	320 8035
<b>1.067-18</b>	<b>PLUG, Intake Manifold Vacuum</b>				
74/	(1/8"-27).....	17.486	AR		G103877
74/	(3/8"-18).....	17.486	AR		G103879
<b>1.067-19</b>	<b>FITTING, Intake Manifold Vacuum</b>				
	<b>SIX - MANIFOLD, Front</b>				
76	(One 5/8"-16" Threaded Seat For 3/8" O.D. Tubing).....		.....	1	322 8154
	<b>SIX - MANIFOLD, Side</b>				
74	(.19" And .38" Outlets) 3/8"-18...(1-3/16" Long) .....		.....	1	812 5082
74/75	(.19", .28" And .38" Outlets) 3/8"-18...(1-3/16" Long) .....		.....	1	812 5083
75	(1-.19" And 2-.38" Outlets) 3/8"-18...(1-7/8" Long) .....		.....	1	322 6251
75	(.19" And .38" Outlets) 3/8"-18...(1-1/4" Long) .....		.....	1	322 6250
75/	(.19" Outlet And Two 5/8"-18" Threaded Seats For 3/8" O.D. Tubing).....		.....	1	535 5894
76	(.19" Outlet And One 5/8"-18" Threaded Seat For 3/8" O.D. Tubing).....		.....	1	322 8153
	<b>V8 - MANIFOLD, Front</b>				
74/	(.19" And .38" Outlets) 3/8"-18...(1-1/8" Long) .....	8.460		1	321 6512
	<b>V8 - MANIFOLD, Rear</b>				
74/	(.19" And .25" Outlets) 1/8"-27...(1-1/2" Long).....	12.001		1	321 6516
74/	(.12" Outlet) 1/8"-27...(1-1/4" Long) .....	1.069		1	321 5574
75/	(.19" Outlet) 3/8"-18...(1-1/2" Long) .....			1	321 6515
75	(.19" Outlet) 1/8"-27...(15/16" Long) .....	3.048		1	319 3014
76	(.19" Outlet) 1/8"-27 .....		.....	1	321 6517
<b>1.067-20</b>	<b>PLUG, Intake Manifold Exhaust Gas Recirculation Holes</b>				
74/	V8...(3/4").....	17.526		2	G444878
<b>1.067-21</b>	<b>CAP, Intake Manifold Nipple</b>				
74/75	...(Less Heater).....	4.130		1	994 503
74/75	LPB.....		.....	1	994 416
<b>1.067-22</b>	<b>CLAMP, Intake Manifold Nipple Cap</b>				
74/75	...(Less Heater) .....		.....	1	994 681
74/75	LPB...( .50 I.D.).....	4.160		1	318 1643
75	LPB...( .40 I.D.).....	4.141		2	319 7566
<b>1.067-23</b>	<b>TEE, Manifold Vacuum And Hydramatic Vacuum Fitting</b>				
74/	V8 (WHT) .....	17.756		1	G9409943
<b>1.067-25</b>	<b>TUBE, Intake Manifold To PCV Hose</b>				
75/	10-20-40 (Six-WPB).....		.....	1	322 8155
76	80-90 (Six).....		.....	1	322 8155
<b>1.067-26</b>	<b>TUBE, Intake Manifold To Power Brake Hose</b>				
75/	10-20-40 (Six).....		.....	1	535 5921

# ENGINE

1.078

<b>1.068-1</b>	<b>COVER, Cylinder Head</b>				
	74/75	SIX.....	.....	1	321 8718
	76	SIX.....	.....	1	322 8129
	74/	V8.....	.....	2	319 0787
<b>1.068-2</b>	<b>ATTACHING PARTS, Cover To Head</b>				
	BOLT, Hexagon	74	SIX.....	7	400 5096
	BOLT, Hexagon	75/	SIX... (1/2" Long).....	17.039	5 812 5926
	BOLT, Hexagon	75/	SIX... (5/8" Long).....	2	400 0765
	BOLT, Hexagon	74/75	V8... (5/8" Long).....	10	400 0765
	BOLT, Hexagon	74/75	V8... (9/16" Long).....	1.151	4 317 2721
	BOLT, Hexagon	76	V8.....	17.039	14 812 5926
	WASHER, Plain	74/75	V8.....	9	318 2488
	WASHER, Plain	76	V8.....	12	400 1085
<b>1.072-1</b>	<b>GASKET, Cylinder Head Cover</b>				
	74/	SIX.....	.....	1	317 9112
	74/	V8.....	.....	2	318 1291
<b>1.077-1</b>	<b>VALVE, Intake</b>				
	74/	(Std.)...SIX.....	.....	6	321 8732
	74/	(.003)...SIX.....	.....	6	321 8809
	74/	(.015)...SIX.....	.....	6	321 8810
	74/	(.030)...SIX.....	.....	6	812 1793
	74/	(Std.)...304.....	.....	8	321 8732
	74/	(Std.)...360-401.....	.....	8	321 8733
<b>1.077-2</b>	<b>VALVE KIT, Intake (Incl. Valve And Deflector)</b>				
	74/	(.003)...304.....	44	8	812 2755
	74/	(.003)...360-401.....	44	8	812 2756
	74/	(.015)...304.....	44	8	812 2757
	74/	(.015)...360-401.....	44	8	812 2758
	74/	(.030)...304.....	44	8	812 2759
	74/	(.030)...360-401.....	44	8	812 2760
<b>1.077-3</b>	<b>SEAL, Intake Valve (Perfect Circle)</b>				
	74/	SIX.....	.....	6	320 5878
<b>1.077-4</b>	<b>SEAL SET, Intake Valve (Skinner)</b>				
	74/75	SIX.....	35	1	320 7534
	76	SIX.....	.....	1	812 5844
<b>1.077-5</b>	<b>SEAL KIT, Intake Valve (Skinner)</b>				
	74	SIX.....	6	6	320 7537
<b>1.077-6</b>	<b>DEFLECTOR, Intake Valve Stem</b>				
	74/	(Used With Std. And .003 Oversize Valves).....	.....	AR	321 8976
	74/	(Used With .015 Oversize Valves).....	.....	AR	321 8977
	74/	(Used With .030 Oversize Valves).....	.....	AR	321 8978
<b>1.078-1</b>	<b>VALVE, Exhaust</b>				
	74	(Std.)...SIX (Used Less Valve Rotators).....	.....	6	321 8730
	75/	(Std.)...SIX (Used Less Valve Rotators).....	.....	6	322 4597
	74/	(Std.)...SIX (Used With Valve Rotators).....	.....	6	322 3969
	74	(.003)...SIX (Used Less Valve Rotators).....	.....	6	321 8813
	75/	(.003)...SIX (Used Less Valve Rotators).....	.....	6	322 4602
	74/	(.003)...SIX (Used With Valve Rotators).....	.....	6	322 3977
	74	(.015)...SIX (Used Less Valve Rotators).....	.....	6	321 8814
	75/	(.015)...SIX (Used Less Valve Rotators).....	.....	6	322 4603
	74/	(.015)...SIX (Used With Valve Rotators).....	.....	6	322 3978
	74	(.030)...SIX (Used Less Valve Rotators).....	.....	6	812 1795
	74/	(.030)...SIX (Used With Valve Rotators).....	.....	6	812 4690
	74	(Std.)...304.....	.....	8	321 8730
	75/	(Std.)...304.....	.....	8	322 4597
	74	(Std.)...360-401 (Except 46).....	.....	8	321 9896
	74	(Std.)...360-401 (46).....	.....	8	321 8731
	75/	(Std.)...360-401.....	.....	8	322 4598

1.078

ENGINE

<b>1.078-2</b>	<b>VALVE KIT, Exhaust (Incl. Valve And Deflector)</b>				
74	(.003)...304 .....	44	.....	8	812 2761
75/	(.003)...304 .....	(Ord. 322 4602, 321 8976)	.....	8	812 5516
74	(.003)...360-401 (Except 46).....	44	.....	8	812 2762
74	(.003)...360-401 (46) .....	44	.....	8	812 2998
75/	(.003)...360-401 .....	(Ord. 322 4604, 321 8976)	.....	8	812 5518
74	(.015)...304 .....	44	.....	8	812 2763
75/	(.015)...304 .....	(Ord. 322 4603, 321 8977)	.....	8	812 5517
74	(.015)...360-401 (Except 46).....	44	.....	8	812 2764
74	(.015)...360-401 (46) .....	44	.....	8	812 2999
75/	(.015)...360-401 .....	(Ord. 322 4605, 321 8977)	.....	8	812 5519
74	(.030)...304 .....	44	.....	8	812 2765
74	(.030)...360-401 (Except 46).....	44	1.077	8	812 2760
74	(.030)...360-401 (46) .....	44	.....	8	812 3006
<b>1.078-3</b>	<b>SEAL, Exhaust Valve (Perfect Circle)</b>				
74/	SIX.....		1.077	6	320 5878
<b>1.078-4</b>	<b>SEAL SET, Exhaust Valve (Skinner)</b>				
74/75	SIX.....	35	1.077	1	320 7534
76	SIX.....			1	812 5844
<b>1.078-5</b>	<b>SEAL KIT, Exhaust Valve (Skinner)</b>				
74/	SIX.....	6	1.077	6	320 7537
<b>1.078-6</b>	<b>DEFLECTOR, Exhaust Valve Stem</b>				
74/	(Used With Std. And .003 Oversize Valves).....		1.077	AR	321 8976
74/	(Used With .015 Oversize Valves).....		1.077	AR	321 8977
74/	(Used With .030 Oversize Valves).....		1.077	AR	321 8978
<b>1.083-1</b>	<b>SPRING, Valve</b>				
74/	SIX (Used Less Valve Rotators).....			12	318 3979
74/	SIX (Used With Valve Rotators-Exhaust Valve).....			6	321 9893
74/	SIX (Used With Valve Rotators-Intake Valve) .....			6	318 3979
74	304.....			16	321 3609
74	360-401 (Intake Valve-Except 46).....			8	321 3609
74	360-401 (Exhaust Valve-Except 46).....			8	321 9893
74	360-401 (46).....			16	321 3609
75/	V8 .....			16	321 3609
<b>1.083-2</b>	<b>SEAT, Exhaust Valve Spring</b>				
74/	SIX (Used With Valve Rotators) .....			6	322 3898
<b>1.084-1</b>	<b>RETAINER, Valve Spring</b>				
74/	SIX.....			12	322 3235
74	304.....			16	322 3244
74	360-401 (Intake Valve-Except 46).....			8	322 3244
74	360-401 (46).....			16	322 3244
75/	V8 .....			16	322 3244
<b>1.084-2</b>	<b>ROTATOR, Exhaust Valve</b>				
74/	SIX .....			6	321 9895
74	360-401 (Exhaust Valve-Except 46).....			8	321 9895
<b>1.085-1</b>	<b>LOCK, Valve Spring Retainer (Keeper)</b>				
74/	SIX (Used Less Valve Rotators).....			24	315 6157
74/	SIX (Used With Valve Rotators-Exhaust Valve) .....	(Use 812 3287)		12	321 9897
74/	SIX (Used With Valve Rotators-Intake Valve) .....			12	315 6157
74	304.....			32	315 6157
74	360-401 (Intake Valve-Except 46).....			16	315 6157
74	360-401 (Exhaust Valve-Except 46) .....	(Use 812 3287)		16	321 9897
74	360-401 (46).....			32	315 6157
75/	V8 .....			32	315 6157
<b>1.088-1</b>	<b>TAPPET, Valve (Incl. Snap Ring)</b>				
74/	.....	22		AR	322 2276

# ENGINE

1.116

1.088-2	<b>RING, Valve Tappet Snap</b> 74/ .....	AR	644 0614
1.095-1	<b>ROD, Valve Push</b> 74 SIX (* 1-1) ..... 74 SIX (* 1-2) ..... 75/ SIX ..... 74 V8 .....	12 12 12 16	321 0203 321 4013 321 4013 321 4014
1.097-1	<b>ARM, Valve Rocker</b> 74 SIX (* 1-1) ..... 74 SIX (* 1-2) ..... 75/ SIX ..... 74/ V8 .....	12 12 12 16	322 3455 322 3888 322 3888 321 0177
1.098-1	<b>SHAFT, Valve Rocker Arm</b> 74 SIX (* 1-1) .....	1	317 2301
1.098-2	<b>ATTACHING PARTS, Shaft To Cylinder Head</b> BOLT, Hexagon ..... 74 SIX (* 1-1) ... (1-3/4" Long) ..... BOLT, Hexagon ..... 74 SIX (* 1-1) ... (1-7/8" Long) .....	17.038 17.038	1 5 G180137 G179846
1.098-3	<b>SPACER, Valve Rocker Arm Shaft End</b> 74 SIX (* 1-1) .....	1	317 3081
1.098-4	<b>SPACER, Valve Rocker Arm Shaft Intermediate</b> 74 SIX (* 1-1) .....	1	317 3080
1.098-5	<b>SPACER, Valve Rocker Arm Shaft Center</b> 74 SIX (* 1-1) .....	1	317 3079
1.098-6	<b>PIN, Valve Rocker Arm Shaft Plug</b> 74 SIX (* 1-1) .....	17.472	2 G273937
1.098-7	<b>WASHER, Valve Rocker Arm Shaft Spring</b> 74 SIX (* 1-1) .....	2	317 2311
1.101-1	<b>PIVOT, Valve Rocker Arm</b> 74 SIX (* 1-2) ..... 75/ SIX ..... 74/ V8 .....	6 6 8	321 0178 321 0178 321 0178
1.101-2	<b>BOLT, Pivot To Cylinder Head</b> 74 SIX (* 1-2) ..... 75/ SIX ..... 74/ V8 .....	17.039 17.039 17.039	12 12 16 812 0512 812 0512 812 0512
1.102-1	<b>DEFLECTOR , Valve Rocker Arm Shaft Oil</b> 74 SIX (* 1-1) .....	1	317 3392
1.102-2	<b>RETAINER, Valve Rocker Arm Shaft</b> 74 SIX (* 1-1) .....	6	317 2310
1.116-1	<b>HOSE, Cylinder Head Cover To Air Cleaner</b> 74/75 SIX ..... 75/ SIX (Bulk-Order In Feet) .....	1 AR	319 0565 812 5841
1.116-2	<b>FILTER, Cylinder Head Cover To Air Cleaner Hose</b> 74 SIX ..... 75/ SIX .....	1 1	318 2487 322 4380
1.116-3	<b>HOSE, Oil Filler Cap To Air Cleaner (Bulk-Order In Feet)</b> 74 V8 ..... 75/ V8 .....	AR AR	320 4181 812 5841
1.116-4	<b>ELBOW, Cylinder Head Cover To PCV Filter Hose</b> 75/ SIX .....	1.119	1 322 4387

## 1.117

## ENGINE

<b>1.117-1</b>	<b>HOSE, Crankcase Vent Valve To Tee And To Manifold</b>				
74	SIX (10)(20)(40)(Bulk-Order In Feet) .....	1.116	AR	320	4181
74	SIX (80).....		1	317	3028
75/	SIX.....		1	322	4381
74	V8 .....		1	318	4002
75/	V8 .....		1	322	5945
<b>1.117-2</b>	<b>CLAMP, Crankcase Vent Valve Hose</b>				
74/	.....		AR	321	9466
<b>1.117-3</b>	<b>TEE, Heater Vacuum Fitting To Crankcase Vent Hose</b>				
74/	SIX (10)(20)(40) .....		1	321	1498
<b>1.117-4</b>	<b>CAP, Tee Nipple</b>				
74/75	SIX (10)(20)(40) .....		1	321	1419
<b>1.117-5</b>	<b>CLAMP, Cap To Vent Valve Tee</b>				
74/75	SIX (10)(20)(40) .....		1	321	9466
<b>1.119-1</b>	<b>VALVE, Cylinder Block Ventilation</b>				
74	.....		1	321	1538
75	SIX (WMT-Except Calif.).....		1	318	2478
75	258 (WMT-LEEP-Except Calif.) .....		1	318	2478
75	232 (WMT-Calif.) .....		1	321	1538
75	258 (WHT-WEEP-Except Calif.) .....		1	321	1538
75	258 (WMT-LEEP-Calif.) .....		1	321	1538
76	SIX .....		1	318	1893
75/	V8 .....		1	321	1538
<b>1.119-2</b>	<b>GROMMET, Cylinder Block Ventilation Valve To Cylinder Head Cover</b>				
74/75	SIX .....	1.116	1	317	8622
76	SIX .....		1	322	5627
<b>1.119-3</b>	<b>GROMMET, Cylinder Block Ventilation Valve To Intake Manifold</b>				
74	V8 .....		1	318	1287
75/	V8 .....		1	322	5628
<b>1.120-1</b>	<b>COVER ASSEMBLY, Timing Case</b>				
74	SIX..... 5		1	321	8623
75/	SIX.....		1	322	5186
74/	V8 .....		1	448	9052
<b>1.120-2</b>	<b>ATTACHING PARTS, Cover To Block</b>				
BOLT, Hexagon .....	74/ SIX... (3/4" Long) .....	17.038	AR	G179795	
BOLT, Hexagon .....	74/ SIX... (1-1/8" Long) .....	17.038	1	G179799	
BOLT, Hexagon .....	75/ SIX... (1-3/4" Long) .....	17.038	1	G179824	
BOLT, Hexagon .....	74/ V8... (1-5/8" Long).....	17.038	2	G179844	
BOLT, Hexagon .....	74/ V8... (2-1/8" Long).....	17.038	1	G186276	
BOLT, Hexagon .....	74/ V8... (3-1/8" Long).....	17.038	1	G186279	
STUD.....	74 SIX.....	4.500	2	321	8624
STUD.....	75/ SIX.....		2	400	5133
STUD.....	74/75 V8... (6-1/4" Long).....		1	400	4069
WASHER, Plain.....	74/ V8.....	17.814	AR	400	1102
WASHER, Lock .....	74/ SIX... (1/4") .....	17.820	AR	G120380	
WASHER, Lock .....	74/ SIX... (3/8").....	17.820	2	400	3803
WASHER, Lock .....	75/ SIX... (5/16") .....	17.820	1	G120214	
WASHER, Lock.....	74/ V8 .....	17.820	5	400	3803
NUT, Hexagon.....	74/75 V8 .....	17.406	1	G120369	
<b>1.120-3</b>	<b>PIN, Timing Case Cover To Cylinder Block Dowel</b>				
74	V8 .....		2	318	8560
75/	V8 .....		2	400	5307
<b>1.121-1</b>	<b>GASKET, Timing Case Cover</b>				
74	SIX.....		1	321	8621
75/	SIX.....		1	322	5187
74/	V8 .....		1	318	0216

# ENGINE

1.138

1.123-1	<b>SEAL, Timing Case Cover</b>				
	74/ SIX.....	19	1	319	4171
	74/ V8.....	19	1	319	3613
1.130-1	<b>CHAIN, Timing</b>				
	74/ SIX.....	19	1	317	2307
	74/ V8.....	19	1	318	5270
1.132-1	<b>SPROCKET, Crankshaft</b>				
	74/ SIX.....	19	1	317	3205
	74/ V8.....	19	1	314	4448
1.132-2	<b>KEY, Crankshaft Sprocket</b>				
	74/ SIX.....	19	1.135	1	310 7002
	74/ V8.....	19	17.344	1	G144542
1.132-3	<b>SHEDDER, Crankshaft Sprocket Oil</b>				
	74/ SIX.....	19		1	317 3076
	74/ V8.....	19		1	318 0205
1.134-1	<b>SPROCKET, Camshaft</b>				
	74/ SIX.....	19		1	320 6693
	74/ V8.....	19		1	319 7138
1.134-2	<b>ATTACHING PARTS, Sprocket To Camshaft</b>				
	BOLT, Hexagon..... 74/ SIX.....	19		1	317 2308
	WASHER, Plain..... 74/ SIX.....	19		1	317 3284
1.134-3	<b>KEY, Camshaft Sprocket</b>				
	74/ V8.....	19	17.344	1	G124546
1.134-4	<b>ECCENTRIC, Fuel Pump</b>				
	74/ V8.....	19	4.118	1	321 8314
1.134-5	<b>ATTACHING PARTS, Eccentric To Camshaft</b>				
	BOLT, Hexagon..... 74/ V8.....	19	17.042	1	G192353
	WASHER, Plain..... 74/ V8.....	19		1	318 9338
1.136-1	<b>ROD ASSEMBLY, Connecting</b>				
	74/ 232.....	19		6	317 3210
	74/ 258.....	19		6	318 0444
	74/ 304-360.....	19		8	319 6750
	74/ 401.....	19		8	321 5854
1.136-2	<b>ATTACHING PARTS, Connecting Rod Bearing Cap To Rod</b>				
	BOLT KIT..... 74/ Except 401...(Incl. Nut).....	36		16	448 6626
	BOLT KIT..... 74/ 401...(Incl. Nut).....	36		16	448 7594
	NUT, Hexagon..... 74/ Except 401.....	36	1.141	16	314 9556
	NUT, Hexagon..... 74/ 401.....	36		16	319 0844
1.138-1	<b>BEARING, Connecting Rod (Incl. Upper And Lower)</b>				
	74 (Std.)...SIX.....	19		6	448 6992
	75/ (Std.)...SIX.....	19		6	812 6204
	74/75 (Std.)...304-360.....	19		8	448 6992
	76 (Std.)...304-360.....	19		8	812 6204
	74/ (Std.)...401.....	19	9	8	320 8890
	74 (-.001)...SIX.....	19		6	448 6993
	75/ (-.001)...SIX.....	19		6	812 6205
	74/75 (-.001)...304-360.....	19		8	448 6993
	76 (-.001)...304-360.....	19		8	812 6205
	74/ (-.001)...401.....	19	9	8	320 8891
	74 (-.002)...SIX.....	19		6	448 6994
	75/ (-.002)...SIX.....	19		6	812 6206
	74/75 (-.002)...304-360.....	19		8	448 6994
	76 (-.002)...304-360.....	19		8	812 6206
	74/ (-.002)...401.....	19	9	8	320 8892
	74 (-.010)...SIX.....	19		6	448 6995

75/	(-.010)...SIX	6	812 6207
74/75	(-.010)... 304-360	8	448 6995
76	(-.010)... 304-360	8	812 6207
74/	(-.010)... 401	9	8 320 8893
74	(-.012)...SIX	6	448 6996
75/	(-.012)...SIX	6	812 6208
74/75	(-.012)... 304-360	8	448 6996
76	(-.012)... 304-360	8	812 6208
74/	(-.012)... 401	9	8 320 8894

**1.143-1 PISTON (Incl. Pin)**

74/	(Std.)...SIX	4	6 448 8672
74/	(Std.)... 304	4	8 448 7564
74/	(Std.)... 360	4	8 448 7567
74/	(Std.)... 401	4	8 812 0580
74/	(.010)...SIX	4	6 448 8673
74/	(.010)... 304	4	8 448 7565
74/	(.010)... 360	4	8 448 7568
74/	(.010)... 401	4	8 812 0581

**1.146-1 RING SET, Piston**

**SEALED POWER**

74/	(Std.)...SIX	8	1 448 5507
74/	(Std.)... 304	34	1 320 7456
74/	(Std.)... 360	34	1 320 8065
74/	(Std.)... 401	34	1 320 8919
74/	(.010)... 304	34	1 320 7823

**PERFECT CIRCLE**

74/	(Std.)...SIX	8	1 320 5943
74/	(Std.)... 304	34	1 320 7514
74/	(Std.)... 360	34	1 320 8066
74/	(Std.)... 401	34	1 320 9698
74/	(.010)...SIX	8	1 448 5502
74/	(.010)... 360	34	1 320 8067
74/	(.010)... 401	34	1 320 8900

**TRW**

74/	(Std.)...SIX	1	812 1683
74/	(Std.)... 304	1	812 1685
74/	(.010)...SIX	1	812 1684
74/	(.010)... 304	1	812 1686

**1.149-1 PIN SET, Piston**

74/	(Std.)...SIX	26	1 320 7034
74/	(Std.)... 304-360	11	1 320 6582
74/	(Std.)... 401	11	1 320 8925
74/	(.003)...SIX	26	1 320 7035
74/	(.003)... 304-360	11	1 320 6583
74/	(.003)... 401	11	1 320 8926
74/	(.005)...SIX	26	1 320 7036
74/	(.005)... 304-360	11	1 320 6584
74/	(.005)... 401	11	1 320 8927

**1.151-1 PAN ASSEMBLY, Engine Oil (Incl. Drain Plug)**

74/	SIX	12	1 812 0998
74	V8	43	1 319 9522
75/	V8	43	1 322 4792

**1.151-2 ATTACHING PARTS, Pan To Engine**

STUD	74	SIX (WPS)	10.470	2	317 6335
BOLT, Hexagon	74/	SIX... (9/16" Long)		AR	317 2721
BOLT, Hexagon	74/	SIX... (3/4" Long)		4	316 2258
BOLT, Hexagon	74/	V8... (9/16" Long)		14	317 2721
BOLT, Hexagon	74/	V8... (3/4" Long)		6	316 2258
WASHER, Lock	74/75	SIX (WPS)	17.820	2	G120380
NUT, Hexagon	74	SIX (WPS)	17.406	2	G120367



# ENGINE

1.164

1.151-3	<b>PLUG, Engine Oil Pan Drain</b>				
	74/ (Nonmagnetic) ... (Incl. Gasket) .....	37	.....	1	812 1449
	74/ SIX (Magnetic) .....	37	.....	1	944 740
	74/ V8 (Magnetic) ... (Incl. Gasket) .....	37	.....	1	320 6696
1.151-4	<b>GASKET, Engine Oil Pan Drain Plug</b>				
	74/ .....		.....	1	317 0271
1.151-5	<b>SKID PLATE, Engine Oil Pan</b>				
	74/75 V8 .....		.....	1	590 0331
1.152-1	<b>GASKET SET, Engine Oil Pan</b>				
	74/ SIX .....	13	.....	1	448 8770
	74/ V8 .....	21	.....	1	320 6690
1.152-2	<b>SEAL, Engine Oil Pan To Bearing Cap</b>				
	74 SIX .....		.....	1	317 2071
	75/ SIX .....		.....	1	317 7635
	74/ V8 .....		.....	1	317 7635
1.152-3	<b>SEAL, Engine Oil Pan Timing Case Cover</b>				
	74/ SIX .....		.....	1	317 2848
	74/ V8 .....		.....	1	318 0414
1.154-1	<b>PUMP ASSEMBLY, Engine Oil</b>				
	74/ SIX .....	40	.....	1	318 1340
1.154-2	<b>ATTACHING PARTS, Pump To Cylinder Block</b>				
	BOLT, Hexagon ..... 74/ SIX... (7/8" Long) .....	17.038		1	G120229
	BOLT, Hexagon ..... 74/75 SIX... (2-1/2" Long) .....	17.038		1	G179828
	BOLT, Hexagon ..... 75/ SIX... (2-5/8" Long) .....	17.		1	G271486
	WASHER, Lock ..... 74/ SIX .....	17.820		2	G120214
	WASHER, Plain ..... 75/ SIX .....	17.814		1	G120393
1.154-3	<b>PIN, Oil Pump To Cylinder Block Dowel</b>				
	74 SIX .....		.....	1	317 3090
	75/ SIX .....		1.059	1	400 5149
1.155-1	<b>GASKET, Engine Oil Pump To Cylinder Block</b>				
	74/ SIX .....		.....	1	317 2332
1.157-1	<b>GEAR, Engine Oil Pump Idler</b>				
	74/ SIX .....	(Use 319 6843)	.....	1	317 2333
	74/ V8 .....		.....	1	319 6842
1.157-2	<b>SHAFT, Engine Oil Pump Idler Gear</b>				
	74/ SIX .....		.....	1	317 1956
	74/ V8 .....		.....	1	318 0209
1.161-1	<b>SHAFT, Engine Oil Pump Drive</b>				
	74/ SIX... (Incl. Drive Gear) .....		.....	1	317 2334
	74/ V8... (Incl. Drive Gear) .....		.....	1	318 2698
1.164-1	<b>COVER, Engine Oil Pump</b>				
	74/ SIX .....		.....	1	321 6612
	74 V8 .....	(Ord. 322 6241, 322 6242)	.....	1	318 4086
	75 V8 (* 1-6) .....	(Ord. 322 6241, 322 6242)	.....	1	318 4086
	75 V8 (* 1-7) .....		.....	1	322 6242
	76 V8 .....		.....	1	322 6242
1.164-2	<b>ATTACHING PARTS, Cover To Pump</b>				
	BOLT, Hexagon ..... 74 SIX .....		.....	4	400 1730
	BOLT, Hexagon ..... 75/ .....	17.629		4	812 2990
1.164-3	<b>ATTACHING PARTS, Cover To Timing Case Cover</b>				
	BOLT, Hexagon ..... 74/ V8 .....	17.038		7	G179796

1.165

ENGINE

<b>1.165-1</b>	<b>GASKET, Engine Oil Pump Cover</b>				
	74/ SIX.....	.....	1	317	2337
	74 V8.....	.....	1	318	0448
	75/ V8.....	.....	1	322	6241
<b>1.167-1</b>	<b>TUBE, Engine Oil Pump Inlet (Incl. Screen)</b>				
	74/ SIX.....	.....	1	318	1471
	74/ V8.....	.....	1	321	6049
<b>1.167-2</b>	<b>SPACER, Engine Oil Pump Inlet Tube Screen To Oil Pan</b>				
	74/ V8.....	.....	1	316	7541
<b>1.176-1</b>	<b>PLUNGER, Engine Oil Pump Release Valve</b>				
	74/.....	.....	1	318	8661
<b>1.176-2</b>	<b>SPRING, Engine Oil Pump Release Valve</b>				
	74.....	.....	1	321	1034
<b>1.176-3</b>	<b>PIN, Engine Oil Pump Release Valve Spring Retainer Cotter</b>				
	74/ SIX.....	17.460	1	G108635	
<b>1.178-1</b>	<b>CAP, Engine Oil Pump Release Valve Spring</b>				
	74/ SIX.....	1.176	1	317	1958
	74/ V8.....	.....	1	312	4735
<b>1.178-2</b>	<b>GASKET, Engine Oil Pump Release Valve Spring Cap</b>				
	74/ V8.....	.....	1	310	5561
<b>1.185-1</b>	<b>PLUG, Oil Channel</b>				
	74/ SIX.....	17.516	2	G444660	
	74/ V8.....	17.516	6	G444660	
<b>1.187-1</b>	<b>GAUGE, Oil Level (Dip Stick)</b>				
	74/ SIX.....	.....	1	317	3366
	74 304.....	.....	1	535	0531
	74 360-401.....	.....	1	319	0847
	75 V8.....	.....	1	322	4880
<b>1.187-2</b>	<b>TUBE, Oil Level Gauge</b>				
	74/ SIX.....	.....	1	317	6846
	74 304.....	.....	1	535	0532
	75/ 304.....	.....	1	319	0848
	74 360-401.....	.....	1	319	0848
<b>1.187-3</b>	<b>BRACKET, Oil Level Indicator</b>				
	74 304.....	.....	1	535	0580
	74 360-401.....	.....	1	321	5161
	75/ V8.....	.....	1	321	5161
<b>1.206-1</b>	<b>ELEMENT, Oil Filter</b>				
	74.....	16	1	899	1072
	75 10-20-40 (Six-Unleaded Fuel).....	16	1	899	1072
	75 10-20-40 (360-401-Unleaded Fuel).....	16	1	899	1072
	75 80 (304-Unleaded Fuel) ..(4.25" High).....	16	1	899	3146
	75 80 (304-Unleaded Fuel) ..(5.44" High).....	16	1	899	1072
	76 (4.25" High).....	16	1	899	3146
	76 (5.44" High).....	16	1	899	1072
<b>1.207-1</b>	<b>OIL, Motor (10W-40)</b>				
	74/ (Qt.).....	.....	AR	899	2489
	74/ (Gal.).....	.....	AR	899	2490
	74/ (55 Gal. Drum).....	.....	AR	899	2491
<b>1.215-1</b>	<b>VALVE, Oil Filter Bypass</b>				
	74/.....	.....	1	317	3203

ENGINE

1.223

1.217-1	<b>SPRING, Oil Filter Bypass Valve</b> 74/ .....	1	317 3224
1.220-1	<b>RETAINER, Oil Filter ByPass Valve</b> 74/ .....	1	317 3225
1.223-1	<b>CONNECTOR, Oil Filter Bypass</b> 74/ .....	1	317 3226

